INFORMAZIONI TECNICHE
TECHNICAL INFORMATION
INFORMATIONS TECHNIQUES
INFORMACIONES TECNICAS
TECHNISCHE INFORMATIONEN

PART #
15631K LV-14 R
15631BK LV-14 R BLACK EDITION
15631TK LV-14 R TITANIUM

FULL SYSTEM

YAMAHA
MT-07 - TRACER 7 - TRACER 7 GT - YZF-R7

Nome/Given name/Prénom/Vorname/Nombre

.....

Cognome/Surname/Nom/Name/Apellido

.....

Indirizzo/Address/Adresse/Adresse/Dirección

.....

Targa veicolo/Vehicle registration plate/Plaque d'immatriculation/Kennzeichen des Fahrzeuges/Matrícula del vehículo

.....

Tel.

.....

Data e timbro del rivenditore
Date and seller's stamp
Date et tampon du revendeur
Datum und Stempel des Verkäufers
Fecha y sello del vendedor

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APPLICAZIONI - FITMENT LIST - AFFECTATIONS
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APPLICAZIONI - FITMENT LIST - AFFECTATIONS
APLICACIONES - VERWENDUNGSLISTE

YAMAHA MT-07

TYPES	RM48; A/01, A/02 - RM49; A/01, A/02 - RM50; A/01, A/02 - RM51; A/01, A/02 - RM53; A/01 A/02 - RM54; A/01, A/02 - RM33; A/01, A/02, A/07, A/08, A/15, A/16, A/17, A/18 RM34; A/01, A/02, A/03, A/04, A/05, A/06, A/07, A/08 - RM46; A/01, A/02, A/03, A/04 RM47; A/01, A/02, A/03, A/04
HOMOLOGATION	ECE/EU-APPROVED
NOTES	• ALSO FITS 35KW VERSION

YAMAHA TRACER 7

TYPES	RM55; A/01, A/02, A/03, A/04 - RM56; A/01, A/02, A/03, A/04 - RM58; A/01, A/02, A/03 A/04 - RM57; A/01, A/02, A/03, A/04
HOMOLOGATION	ECE/EU-APPROVED
NOTES	• ALSO FITS 35KW VERSION • DO NOT FIT WITH ORIGINAL PANNIERS • FITS WITH ORIGINAL CENTER STAND

YAMAHA TRACER 7

TYPES	RM30; A/01, A/02, A/03, A/04, A/05, A/06, A/07, A/08, A/09, A/10, A/11, A/12, A/13, A/14 A/15, A/16, A/17, A/18, A/19, A/20 - RM31; A/01, A/02, A/03, A/04, A/05, A/06, A/07, A/08 A/09, A/10, A/11, A/12
HOMOLOGATION	ECE/EU-APPROVED
NOTES	• ALSO FITS 35KW VERSION • FITS WITH ORIGINAL PANNIERS • FITS WITH ORIGINAL CENTER STAND • FITS WITH ORIGINAL ENGINE GUARD

YAMAHA TRACER 7 GT

TYPES	RM30; A/01, A/02, A/03, A/04, A/05, A/06, A/07, A/08, A/09, A/10, A/11, A/12, A/13, A/14 A/15, A/16, A/17, A/18, A/19, A/20 - RM31; A/01, A/02, A/03, A/04, A/05, A/06, A/07, A/08 A/09, A/10, A/11, A/12
HOMOLOGATION	ECE/EU-APPROVED
NOTES	• ALSO FITS 35KW VERSION • FITS WITH ORIGINAL PANNIERS • FITS WITH ORIGINAL CENTER STAND • FITS WITH ORIGINAL ENGINE GUARD

APPLICAZIONI - FITMENT LIST - AFFECTATIONS
APLICACIONES - VERWENDUNGSLISTE

YAMAHA YZF-R7

TYPES	RM60; A/01 - RM61; A01
HOMOLOGATION	ECE/EU-APPROVED
NOTES	• ALSO FITS 35KW VERSION • WARNING! FOR EXHAUST SYSTEMS MANUFACTURED PRIOR TO THE UPDATE, THE YZF-R7 FITTING KIT PART #15631565R MUST BE ORDERED SEPARATELY. BEFORE MAKING YOUR PURCHASE, WE RECOMMEND CHECKING WITH YOUR DEALER TO SEE IF IT IS ALREADY INCLUDED IN THE PACK

LISTA DEI COMPONENTI - LIST OF COMPONENTS - LISTE DES COMPOSANTS - VERPACKUNGSINHALT - LISTA DE COMPONENTES

PART #: 15631K LV-14 R

COMPONENTE - COMPONENT - COMPOSANT - KOMPONENT - COMPONENTE	**P/N**
Kit Sonda Lambda - Kit Oxygen/Lambda Sensor - Kit Sonde Lambda Kit Sonda Lambda - Kit Sonda Lambda	5684
Collettore - Linkpipe - Tube de raccord - Verbindungsrohr - Tubo de conexión	3014349203
Carter paracalore - Heat shield - Cache pare-chaleur - Hitzeschild - Protector de calor	3015401001
Silenziatore - Muffler - Silencieux - Endschalldämpfer - Silenciador	3015600481
Staffa - Bracket - Patte - Halter - Soporte	3015602562
Staffa - Bracket - Patte - Halter - Soporte	3015606561
Collettore - Linkpipe - Tube de raccord - Verbindungsrohr - Tubo de conexión	3015631202
Collettore - Linkpipe - Tube de raccord - Verbindungsrohr - Tubo de conexión	3015631204
Staffa - Bracket - Patte - Halter - Soporte	3015631561
Staffa - Bracket - Patte - Halter - Soporte	3015631562
Staffa - Bracket - Patte - Halter - Soporte	3015631563
Staffa - Bracket - Patte - Halter - Soporte	3015631564
Staffa - Bracket - Patte - Halter - Soporte	3015631565
Kit minuteria - Fitting kit - Kit de fixation - Montagesatz - Kit de montaje	3015631601

PART #: 15631BK LV-14 R BLACK EDITION

COMPONENTE - COMPONENT - COMPOSANT - KOMPONENT - COMPONENTE	**P/N**
Kit Sonda Lambda - Kit Oxygen/Lambda Sensor - Kit Sonde Lambda Kit Sonda Lambda - Kit Sonda Lambda	5684
Collettore - Linkpipe - Tube de raccord - Verbindungsrohr - Tubo de conexión	3014349203
Carter paracalore - Heat shield - Cache pare-chaleur - Hitzeschild - Protector de calor	3015401001
Silenziatore - Muffler - Silencieux - Endschalldämpfer - Silenciador	3015600485
Staffa - Bracket - Patte - Halter - Soporte	3015602562
Staffa - Bracket - Patte - Halter - Soporte	3015606561
Collettore - Linkpipe - Tube de raccord - Verbindungsrohr - Tubo de conexión	3015631202
Collettore - Linkpipe - Tube de raccord - Verbindungsrohr - Tubo de conexión	3015631204
Staffa - Bracket - Patte - Halter - Soporte	3015631561
Staffa - Bracket - Patte - Halter - Soporte	3015631562
Staffa - Bracket - Patte - Halter - Soporte	3015631563
Staffa - Bracket - Patte - Halter - Soporte	3015631564
Staffa - Bracket - Patte - Halter - Soporte	3015631565
Kit minuteria - Fitting kit - Kit de fixation - Montagesatz - Kit de montaje	3015631601

LISTA DEI COMPONENTI - LIST OF COMPONENTS - LISTE DES COMPOSANTS - VERPACKUNGSINHALT - LISTA DE COMPONENTES

PART #: 15631TK LV-14 R TITANIUM

COMPONENTE - COMPONENT - COMPOSANT - KOMPONENT - COMPONENTE	**P/N**
Kit Sonda Lambda - Kit Oxygen/Lambda Sensor - Kit Sonde Lambda Kit Sonda Lambda - Kit Sonda Lambda	5684
Collettore - Linkpipe - Tube de raccord - Verbindungsrohr - Tubo de conexión	3014349203
Carter paracalore - Heat shield - Cache pare-chaleur - Hitzeschild - Protector de calor	3015401001
Silenziatore - Muffler - Silencieux - Endschalldämpfer - Silenciador	3015600471
Staffa - Bracket - Patte - Halter - Soporte	3015602562
Staffa - Bracket - Patte - Halter - Soporte	3015606561
Collettore - Linkpipe - Tube de raccord - Verbindungsrohr - Tubo de conexión	3015631202
Collettore - Linkpipe - Tube de raccord - Verbindungsrohr - Tubo de conexión	3015631204
Staffa - Bracket - Patte - Halter - Soporte	3015631561
Staffa - Bracket - Patte - Halter - Soporte	3015631562
Staffa - Bracket - Patte - Halter - Soporte	3015631563
Staffa - Bracket - Patte - Halter - Soporte	3015631564
Staffa - Bracket - Patte - Halter - Soporte	3015631565
Kit minuteria - Fitting kit - Kit de fixation - Montagesatz - Kit de montaje	3015631601

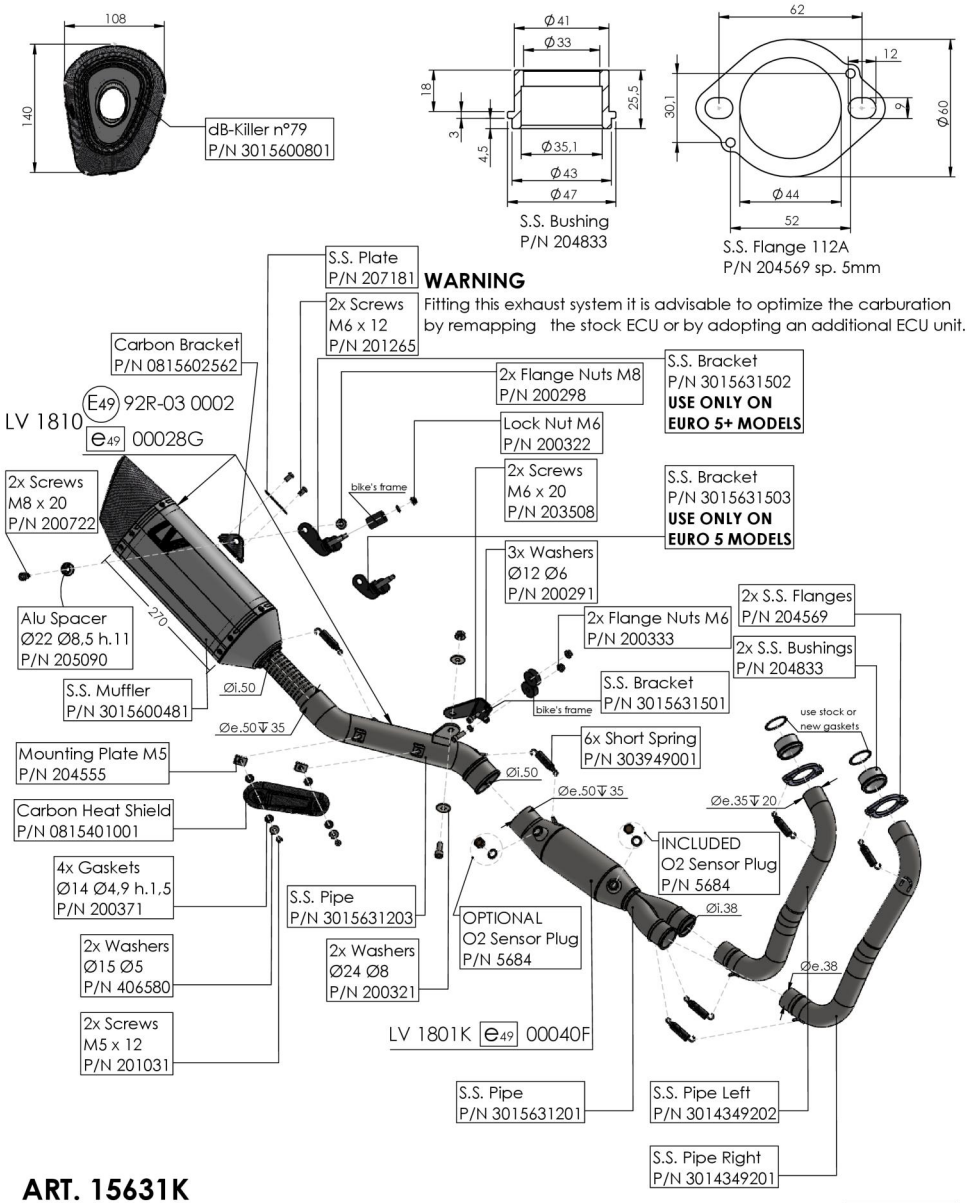
PESO - WEIGHT - POIDS - GEWICHT

Originale / Stock / Origine / Original	7.55 Kg
15631K - LV-14 R	5.57 Kg
15631BK - LV-14 R BLACK EDITION	5.57 Kg
15631TK - LV-14 R TITANIUM	5.57 Kg

MANUALE DI ISTRUZIONI - OWNER'S MANUAL - MANUEL D'INSTRUCTION MANUAL DE INSTRUCCIONES - BETRIEBSANLEITUNG

Scansiona il codice QR per scaricare l'ultima versione del manuale di istruzioni.
Scan the QR code to download the latest version of the owner's manual.
Scannez le code QR pour télécharger la dernière version du manuel d'instructions.
Escanee el código QR para descargar la última versión del manual de instrucciones.
Scannen Sie den QR-Code, um die neueste Version der Bedienungsanleitung herunterzuladen.

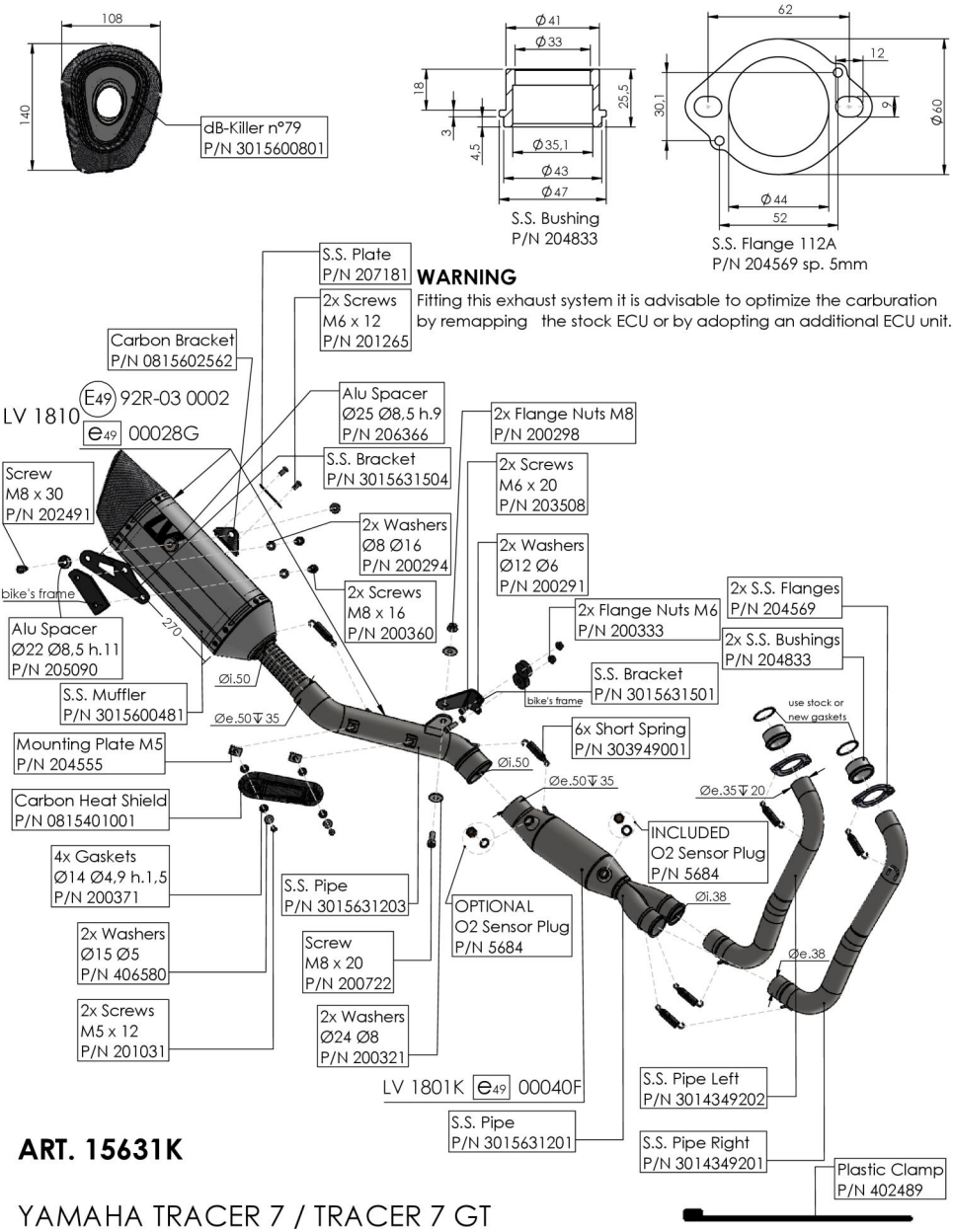
https://www.leovince.com/booklets/L15631K



ART. 15631K

YAMAHA MT-07 (also fits 35kW version)

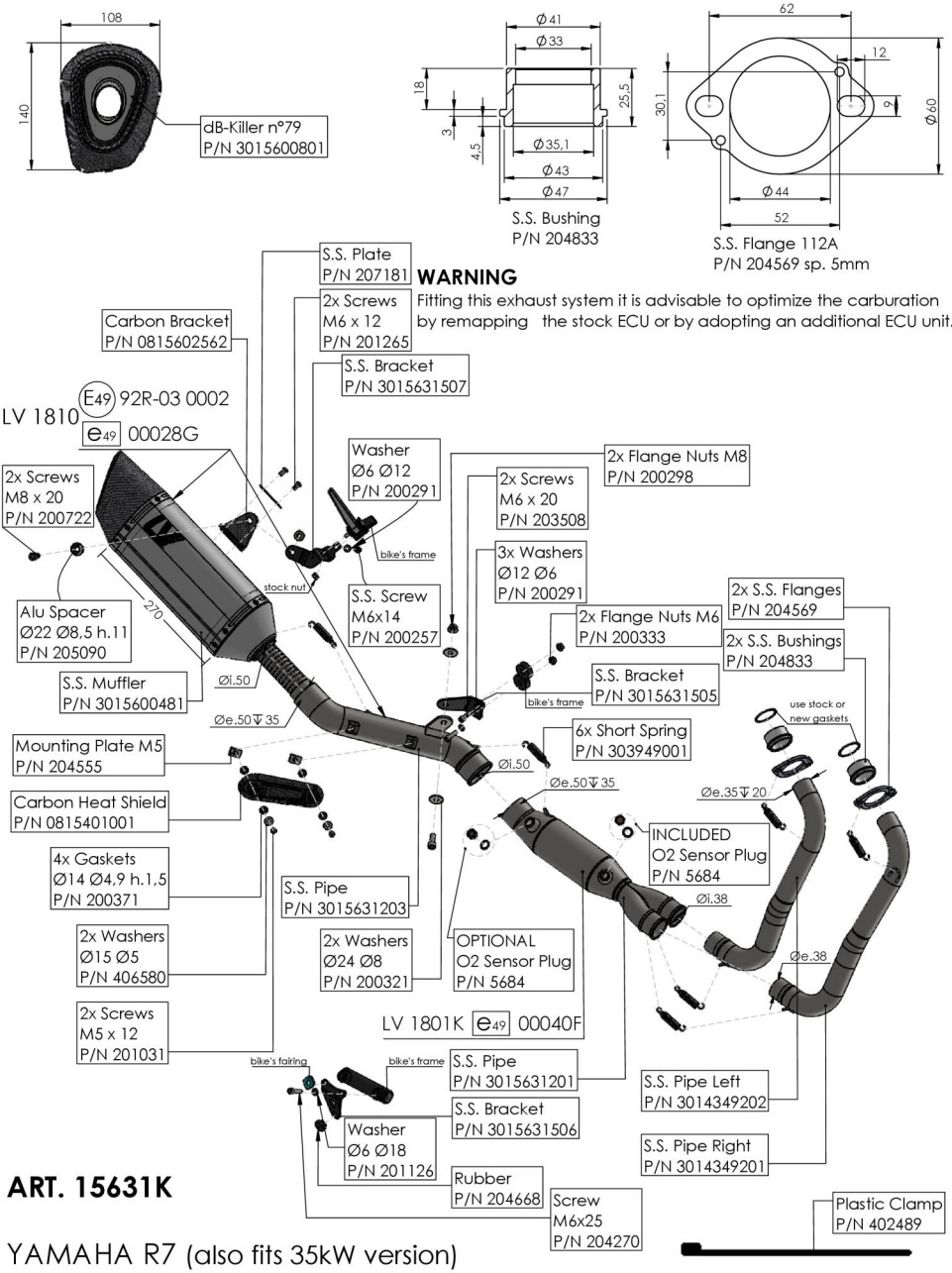
FULL SYSTEM LV-14R STAINLESS STEEL APPROVED



ART. 15631K

YAMAHA TRACER 7 / TRACER 7 GT
(also fits 35kW version) (fit with original panniers **ONLY 2020-2024 VERSIONS**)

FULL SYSTEM LV-14R STAINLESS STEEL APPROVED



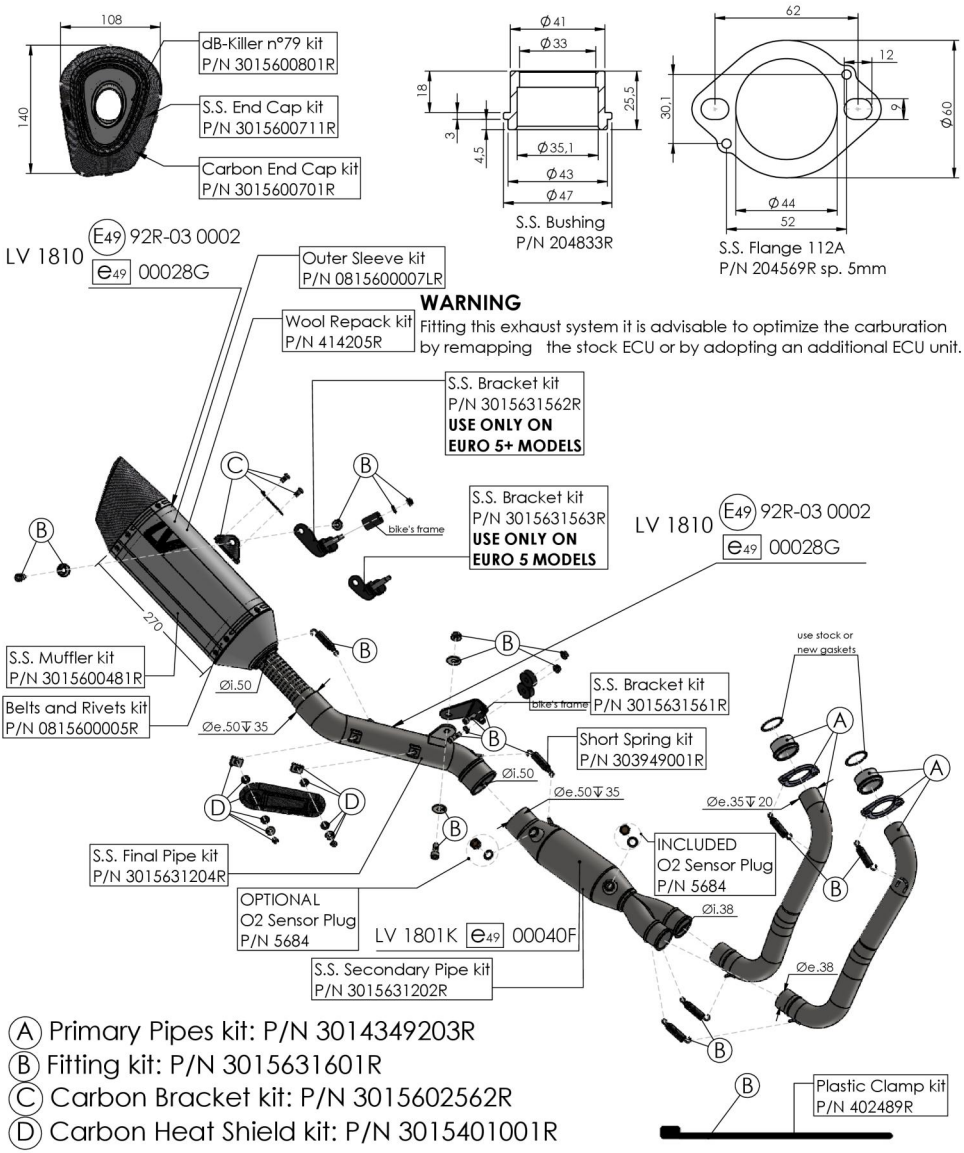
WARNING

Fitting this exhaust system it is advisable to optimize the carburation by remapping the stock ECU or by adopting an additional ECU unit.

ART. 15631K

YAMAHA R7 (also fits 35kW version)

FULL SYSTEM LV-14R STAINLESS STEEL APPROVED

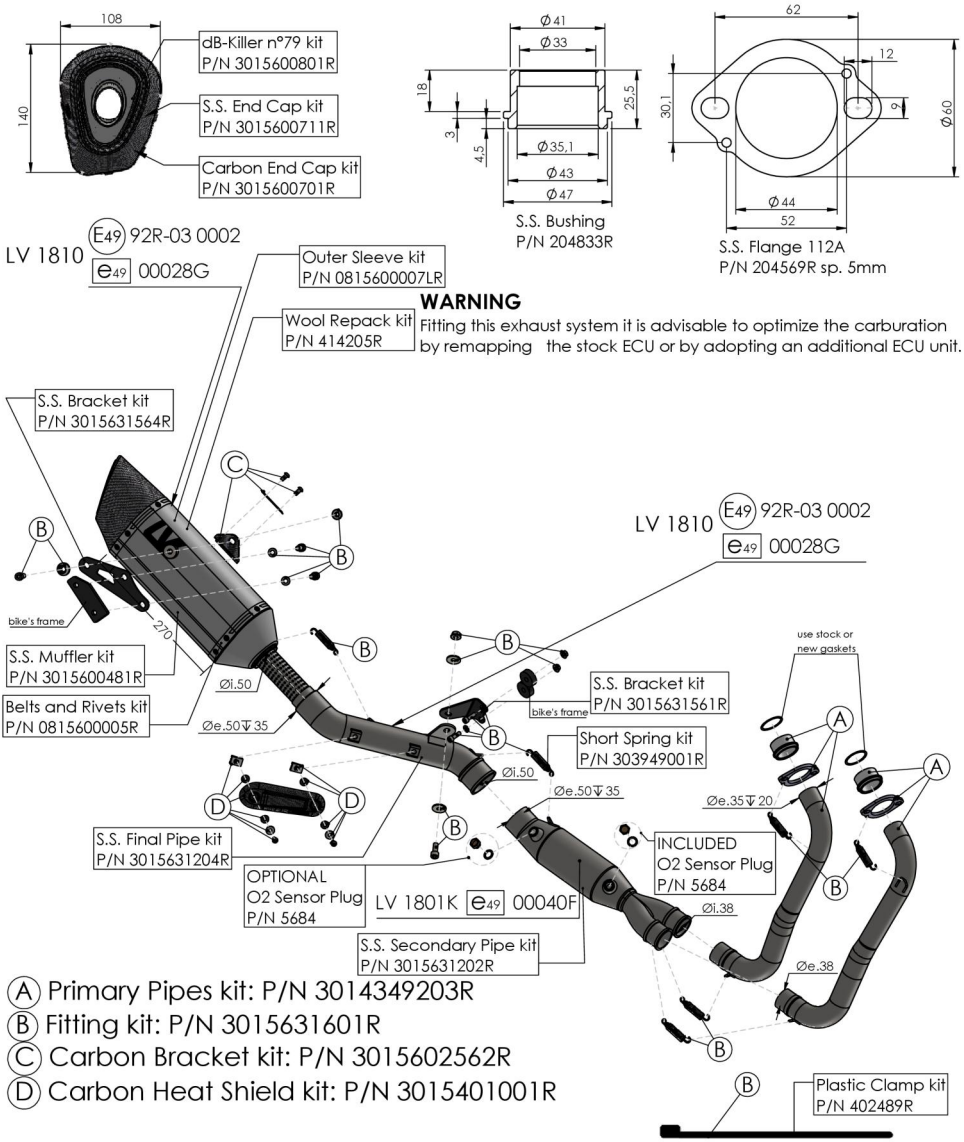


(A) Primary Pipes kit: P/N 3014349203R
(B) Fitting kit: P/N 3015631601R
(C) Carbon Bracket kit: P/N 3015602562R
(D) Carbon Heat Shield kit: P/N 3015401001R

ART. 15631K - SPARE PARTS

YAMAHA MT-07 (also fits 35kW version)

FULL SYSTEM LV-14R STAINLESS STEEL APPROVED

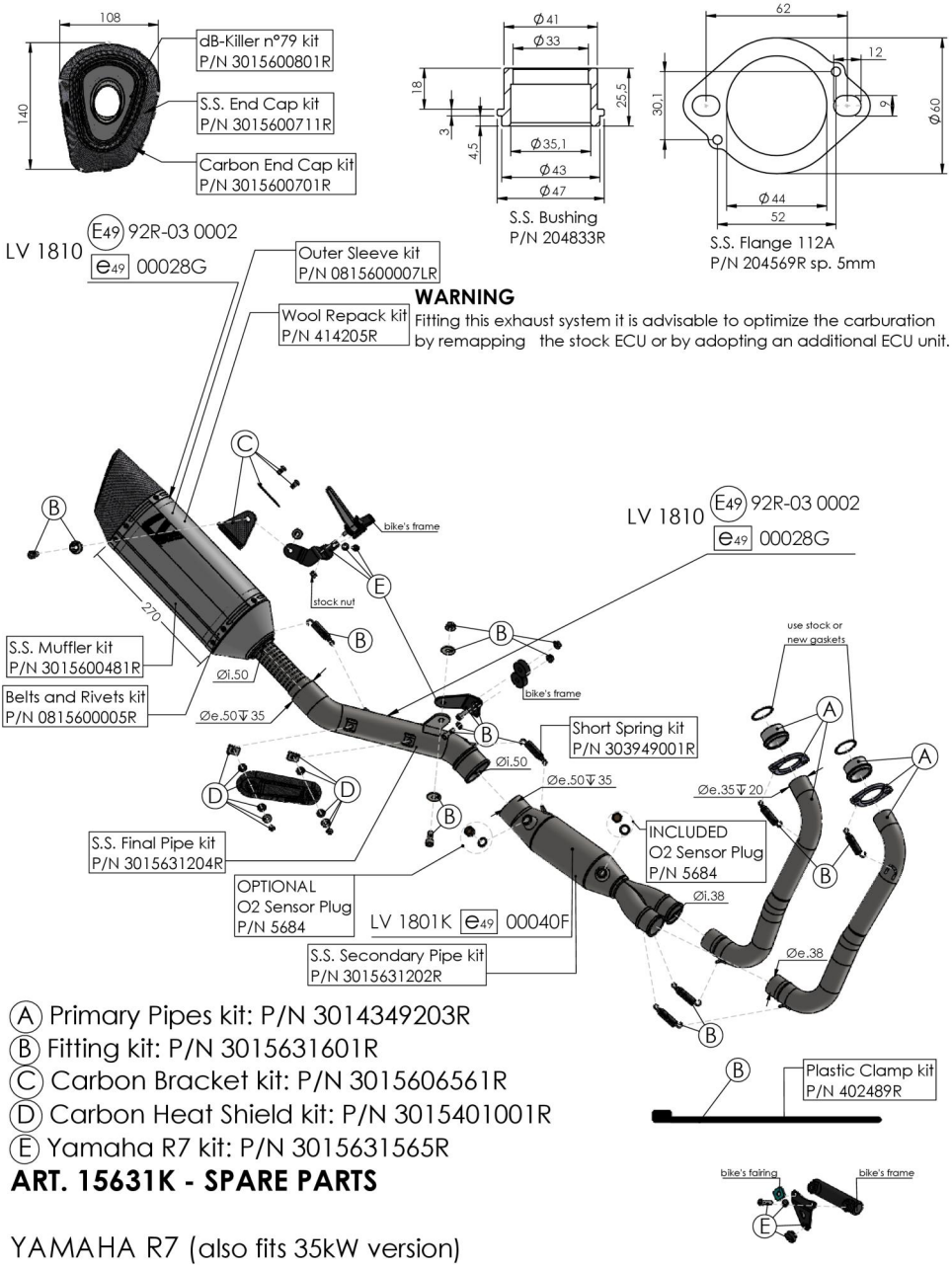


Ⓐ Primary Pipes kit: P/N 3014349203R
Ⓑ Fitting kit: P/N 3015631601R
Ⓒ Carbon Bracket kit: P/N 3015602562R
Ⓓ Carbon Heat Shield kit: P/N 3015401001R

ART. 15631K - SPARE PARTS

YAMAHA TRACER 7 / TRACER 7 GT
(also fits 35kW version) (fit with original panniers **ONLY 2020-2024 VERSIONS**)

FULL SYSTEM LV-14R STAINLESS STEEL APPROVED

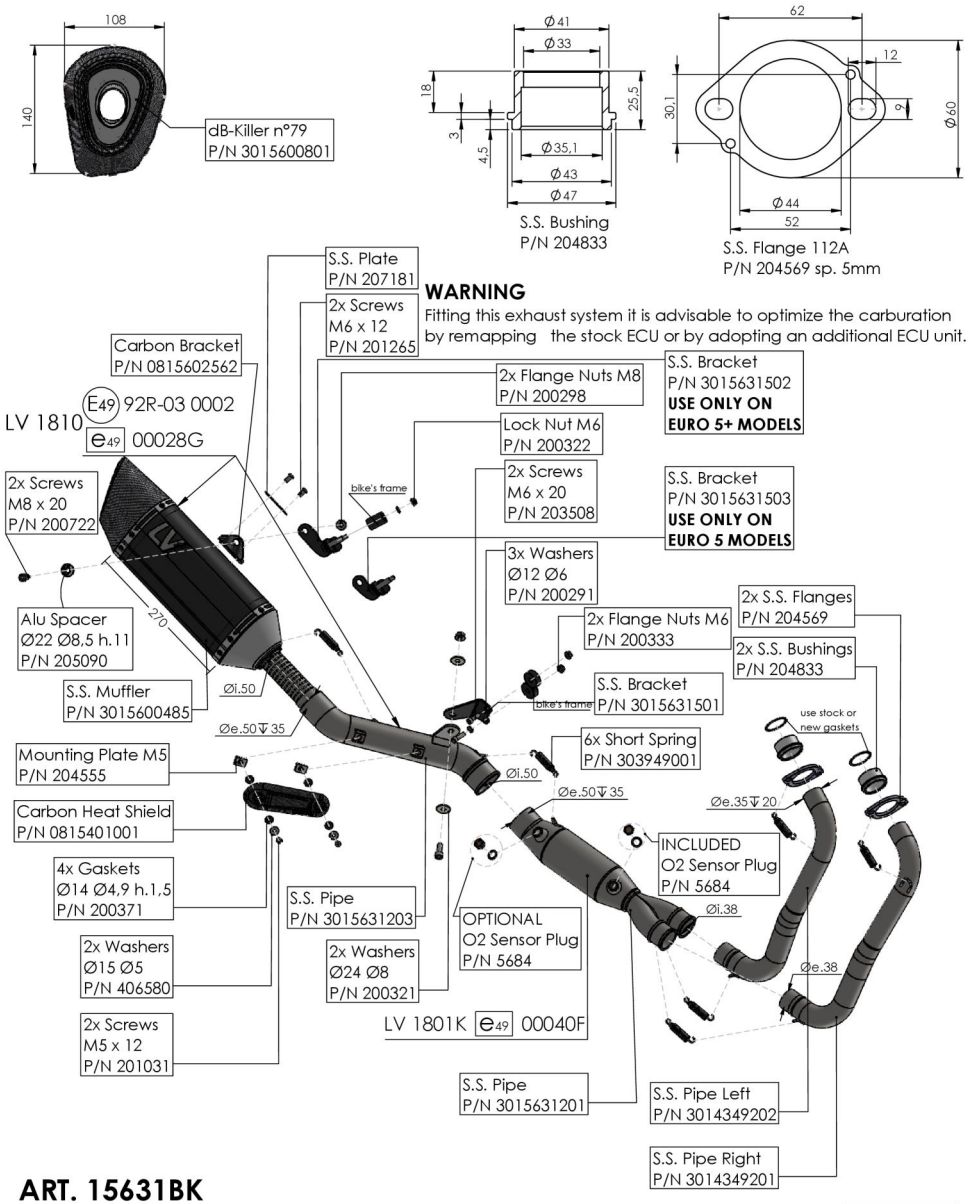


Ⓐ Primary Pipes kit: P/N 3014349203R
Ⓑ Fitting kit: P/N 3015631601R
Ⓒ Carbon Bracket kit: P/N 3015606561R
Ⓓ Carbon Heat Shield kit: P/N 3015401001R
Ⓔ Yamaha R7 kit: P/N 3015631565R

ART. 15631K - SPARE PARTS

YAMAHA R7 (also fits 35kW version)

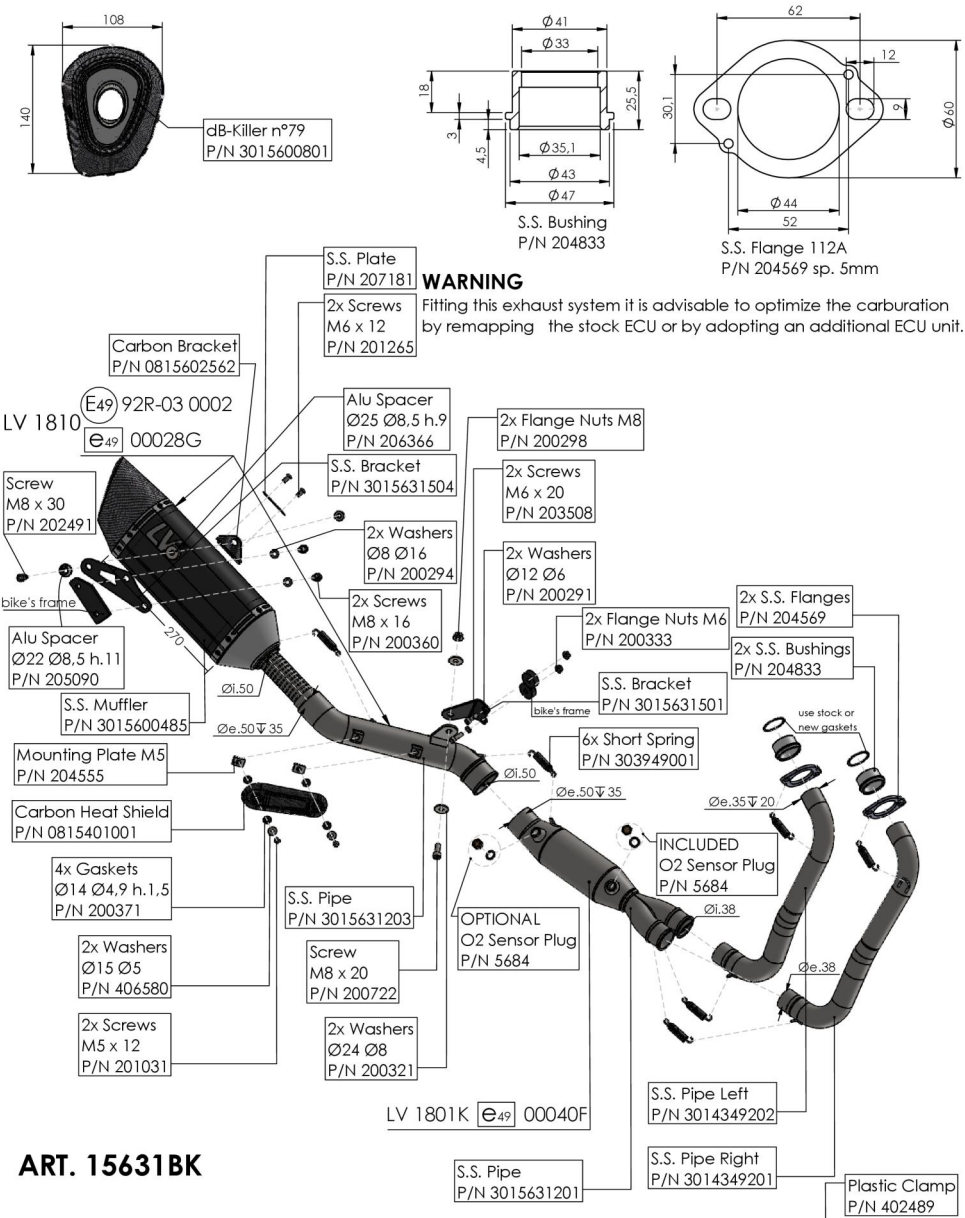
FULL SYSTEM LV-14R STAINLESS STEEL APPROVED



ART. 15631BK

YAMAHA MT-07 (also fits 35kW version)

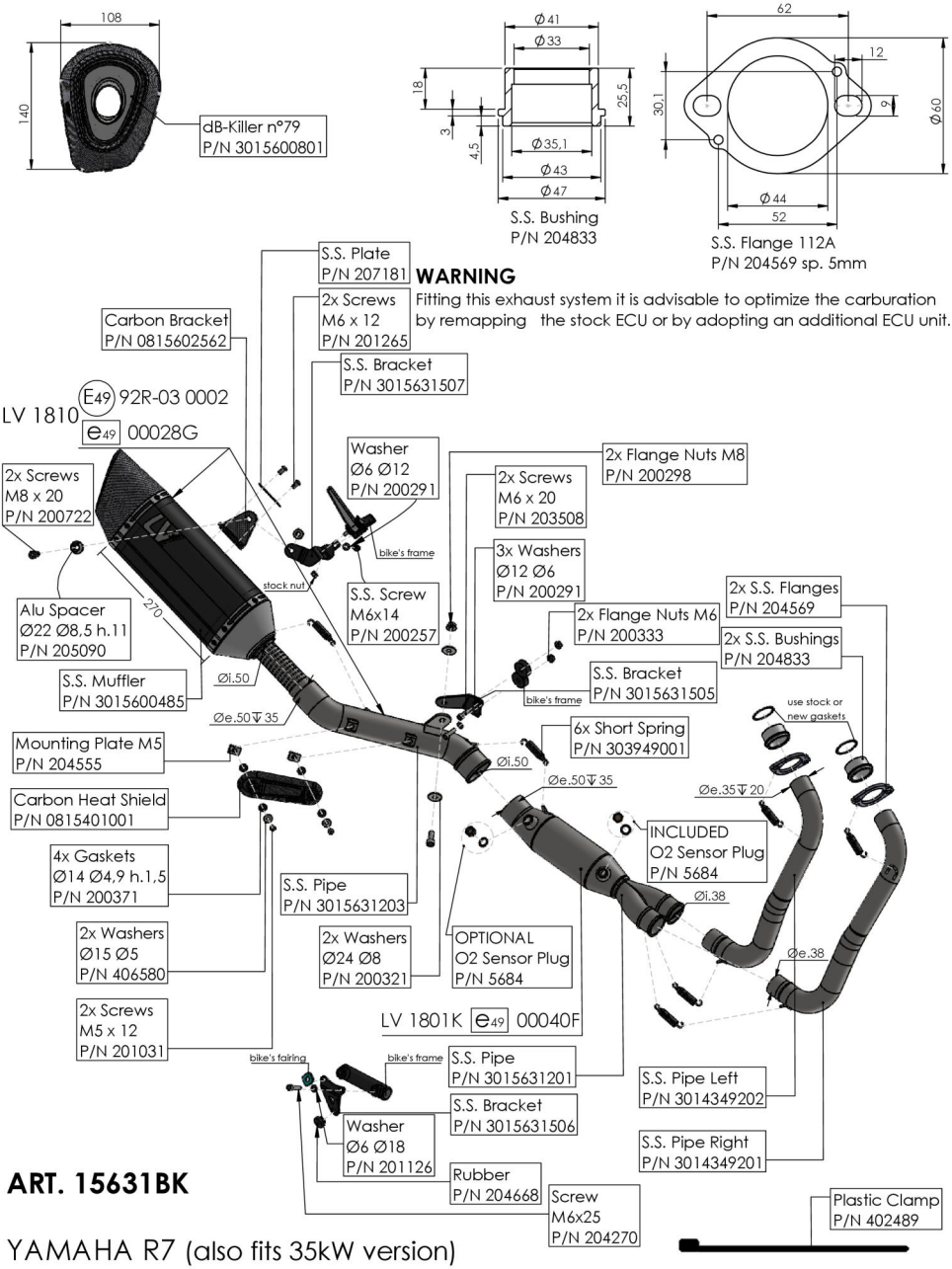
FULL SYSTEM LV-14R BLACK EDITION APPROVED



ART. 15631BK

YAMAHA TRACER 7 / TRACER 7 GT
(also fits 35kW version) (fit with original panniers **ONLY 2020-2024 VERSIONS**)

FULL SYSTEM LV-14R BLACK EDITION APPROVED



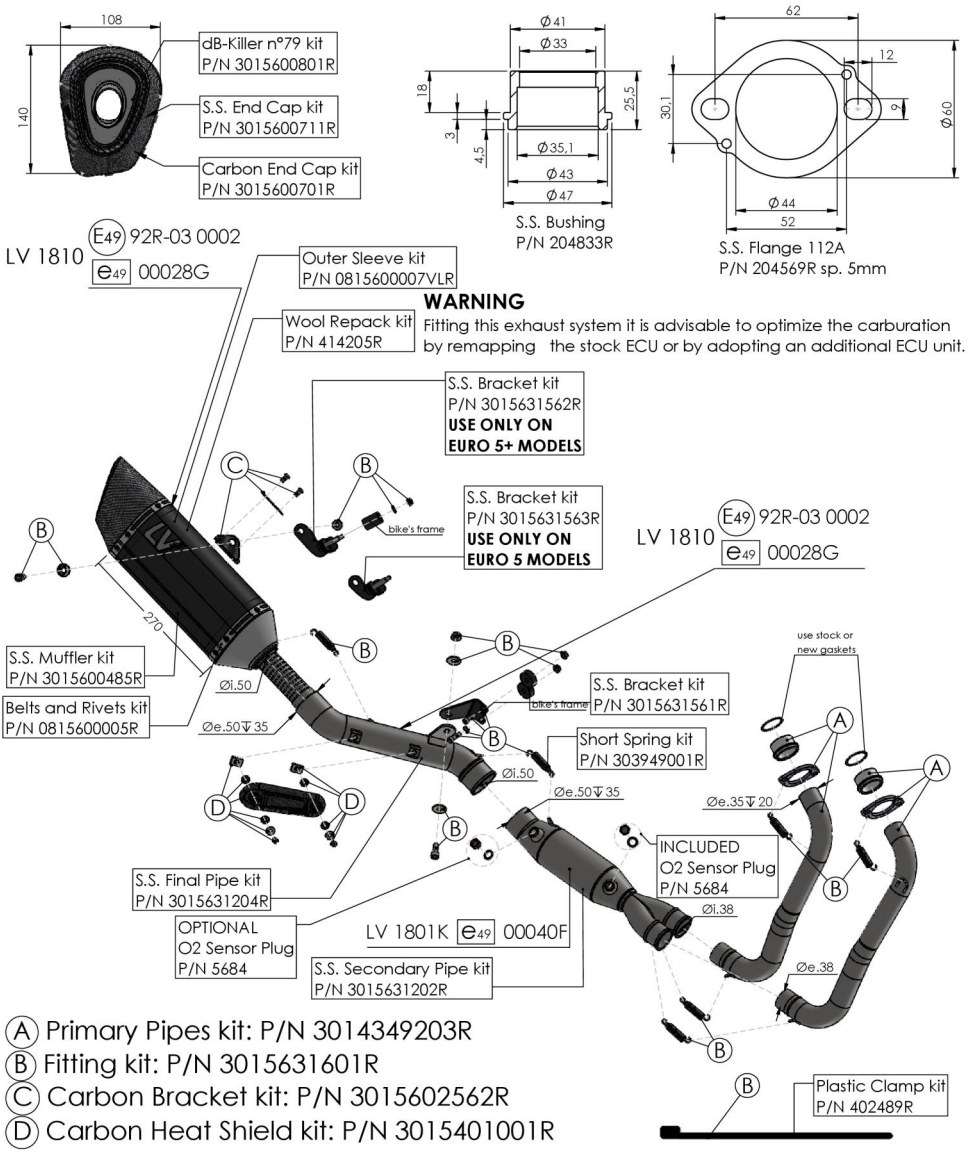
WARNING

Fitting this exhaust system it is advisable to optimize the carburation by remapping the stock ECU or by adopting an additional ECU unit.

ART. 15631BK

YAMAHA R7 (also fits 35kW version)

FULL SYSTEM LV-14R BLACK EDITION APPROVED

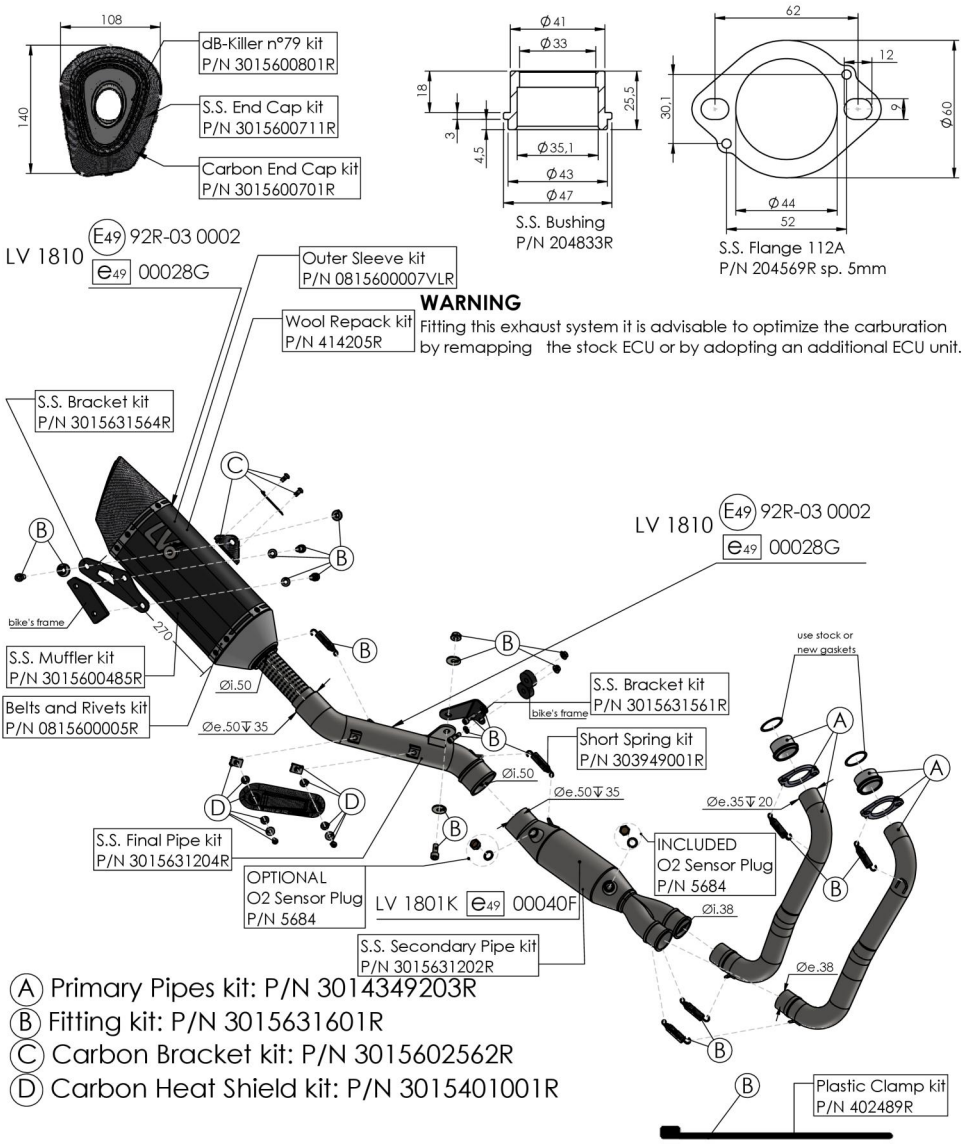


(A) Primary Pipes kit: P/N 3014349203R
(B) Fitting kit: P/N 3015631601R
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(D) Carbon Heat Shield kit: P/N 3015401001R

ART. 15631BK - SPARE PARTS

YAMAHA MT-07 (also fits 35kW version)

FULL SYSTEM LV-14R BLACK EDITION APPROVED

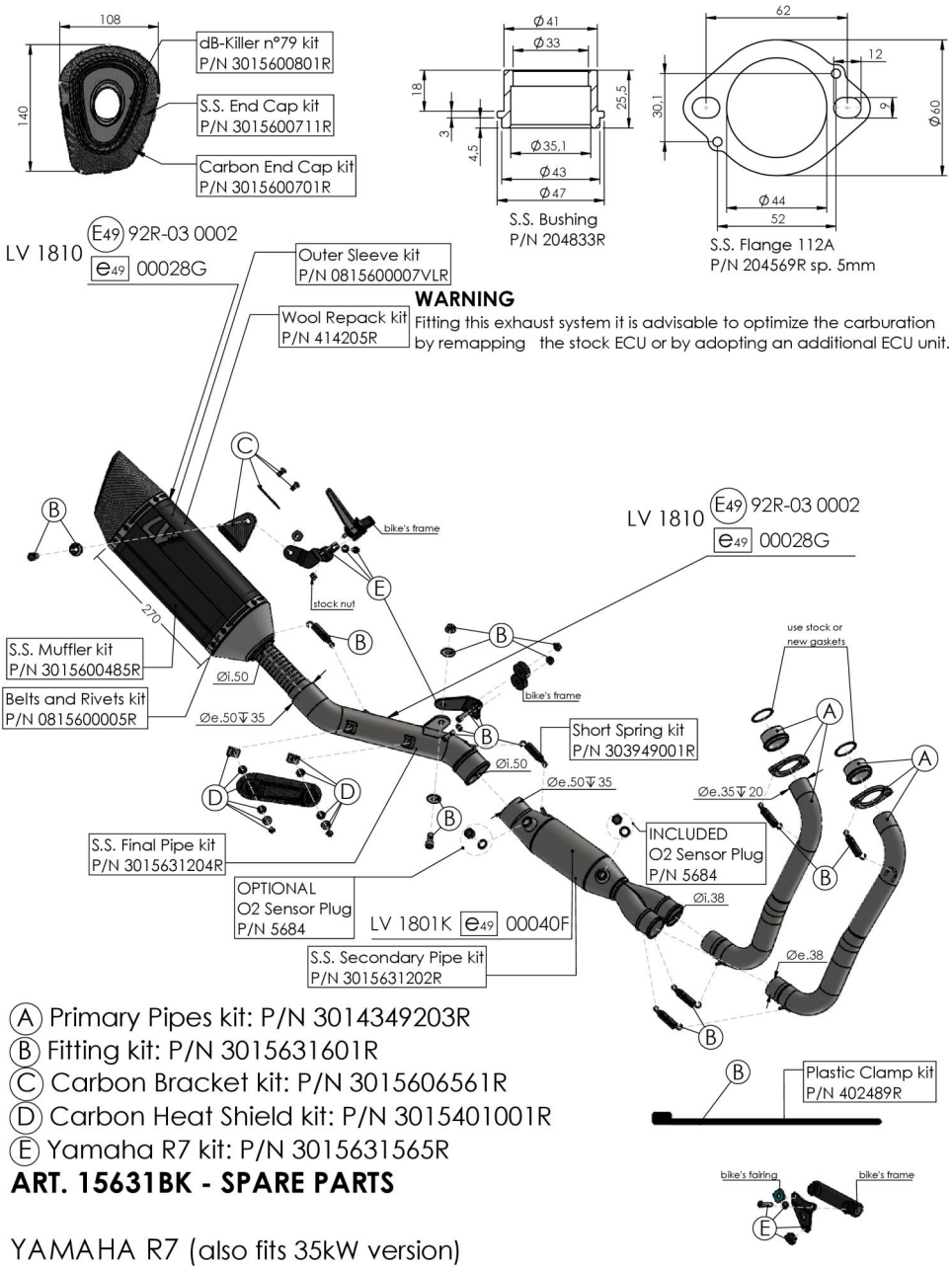


Ⓐ Primary Pipes kit: P/N 3014349203R
Ⓑ Fitting kit: P/N 3015631601R
Ⓒ Carbon Bracket kit: P/N 3015602562R
Ⓓ Carbon Heat Shield kit: P/N 3015401001R

ART. 15631BK - SPARE PARTS

YAMAHA TRACER 7 / TRACER 7 GT
(also fits 35kW version) (fit with original panniers **ONLY 2020-2024 VERSIONS**)

FULL SYSTEM LV-14R BLACK EDITION APPROVED

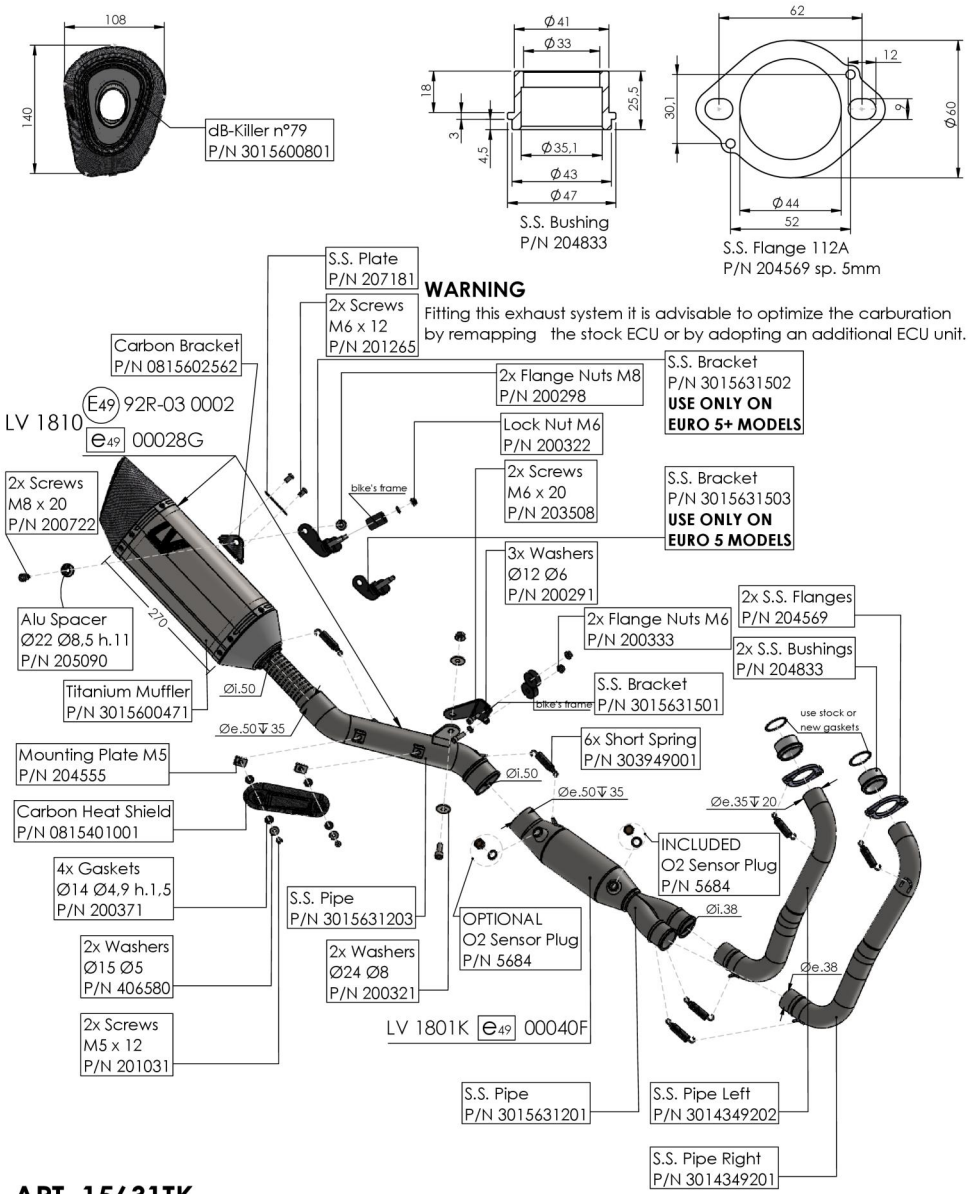


Ⓐ Primary Pipes kit: P/N 3014349203R
Ⓑ Fitting kit: P/N 3015631601R
Ⓒ Carbon Bracket kit: P/N 3015606561R
Ⓓ Carbon Heat Shield kit: P/N 3015401001R
Ⓔ Yamaha R7 kit: P/N 3015631565R

ART. 15631BK - SPARE PARTS

YAMAHA R7 (also fits 35kW version)

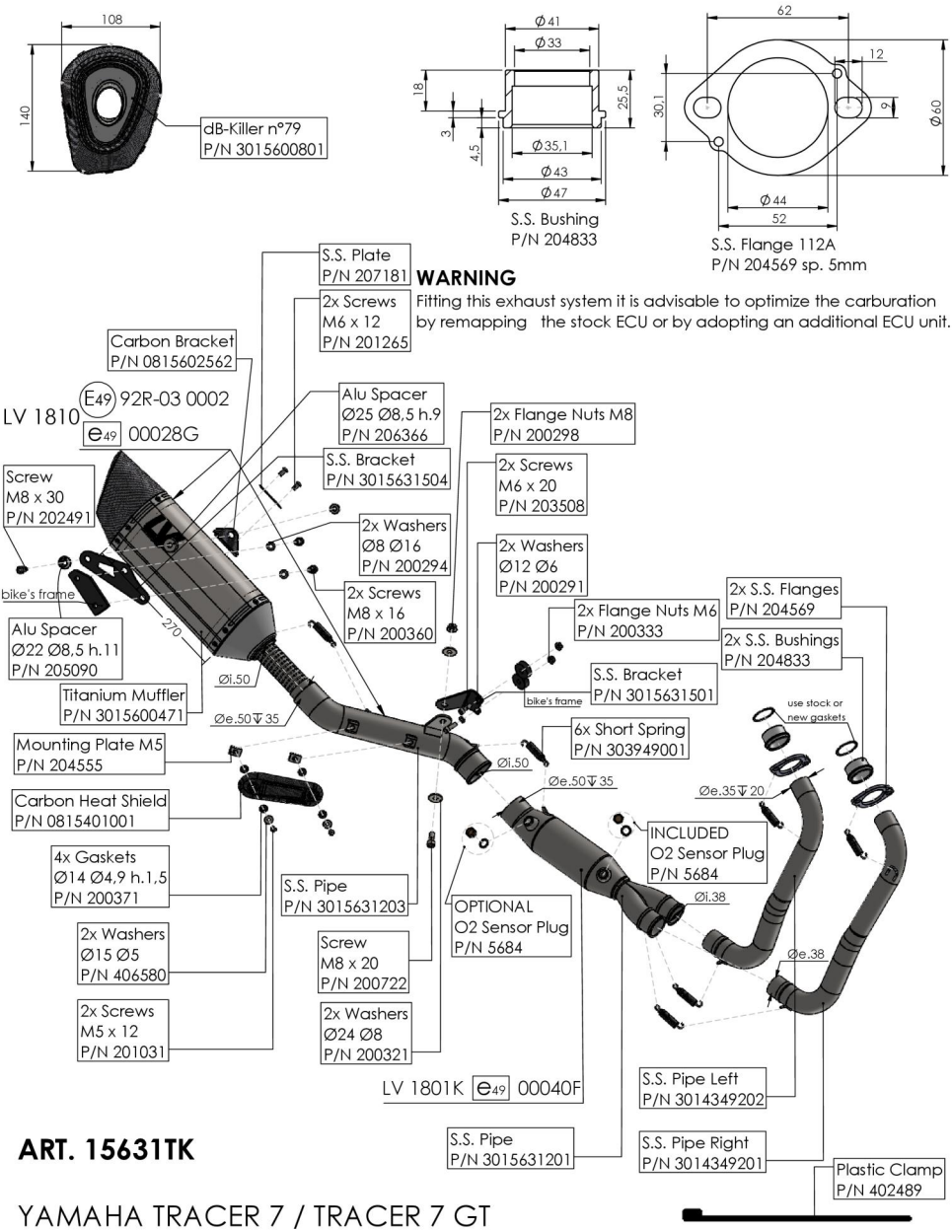
FULL SYSTEM LV-14R BLACK EDITION APPROVED



ART. 15631TK

YAMAHA MT-07 (also fits 35kW version)

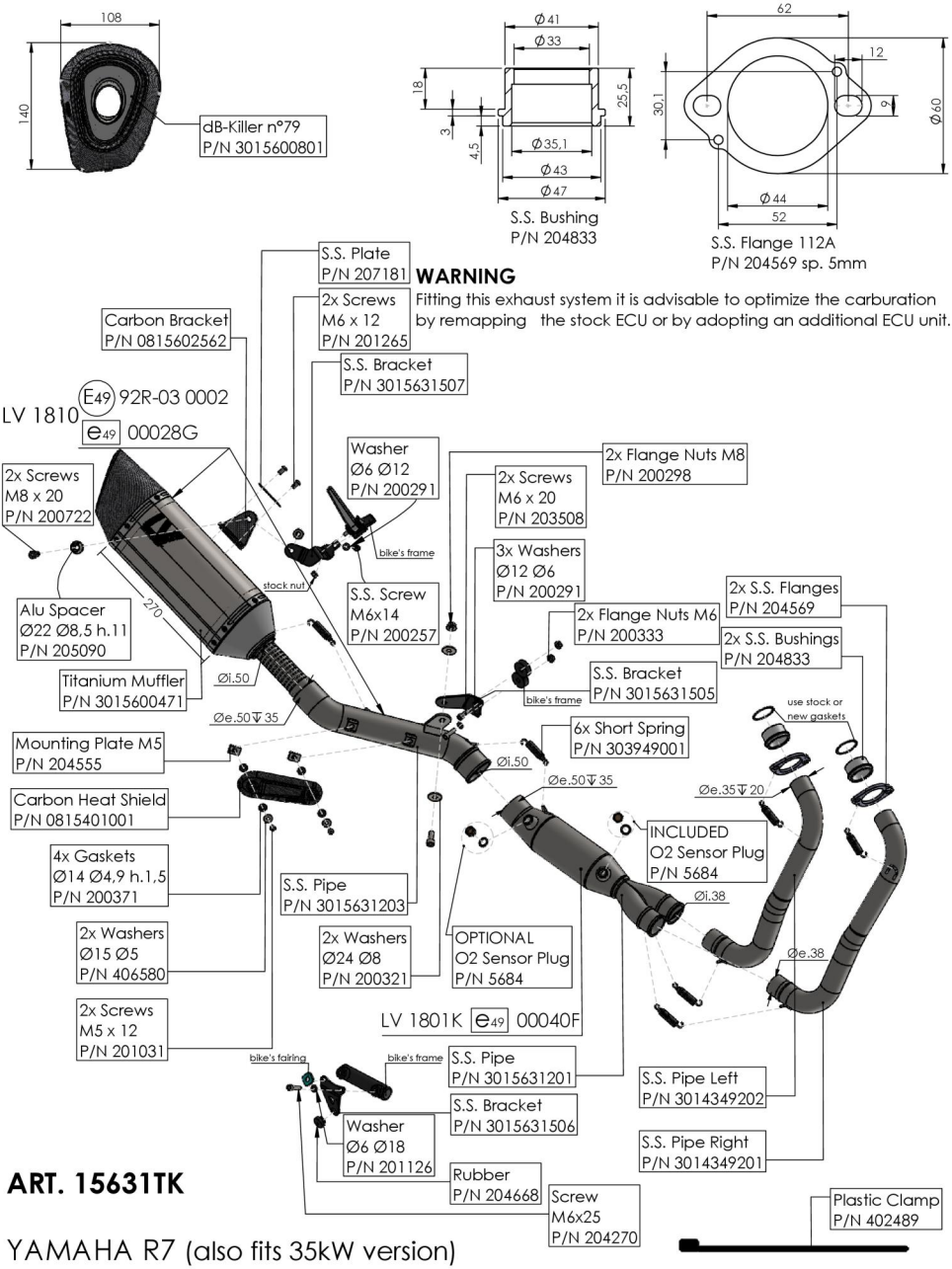
FULL SYSTEM LV-14R TITANIUM APPROVED



ART. 15631TK

YAMAHA TRACER 7 / TRACER 7 GT
(also fits 35kW version) (fit with original panniers **ONLY 2020-2024 VERSIONS**)

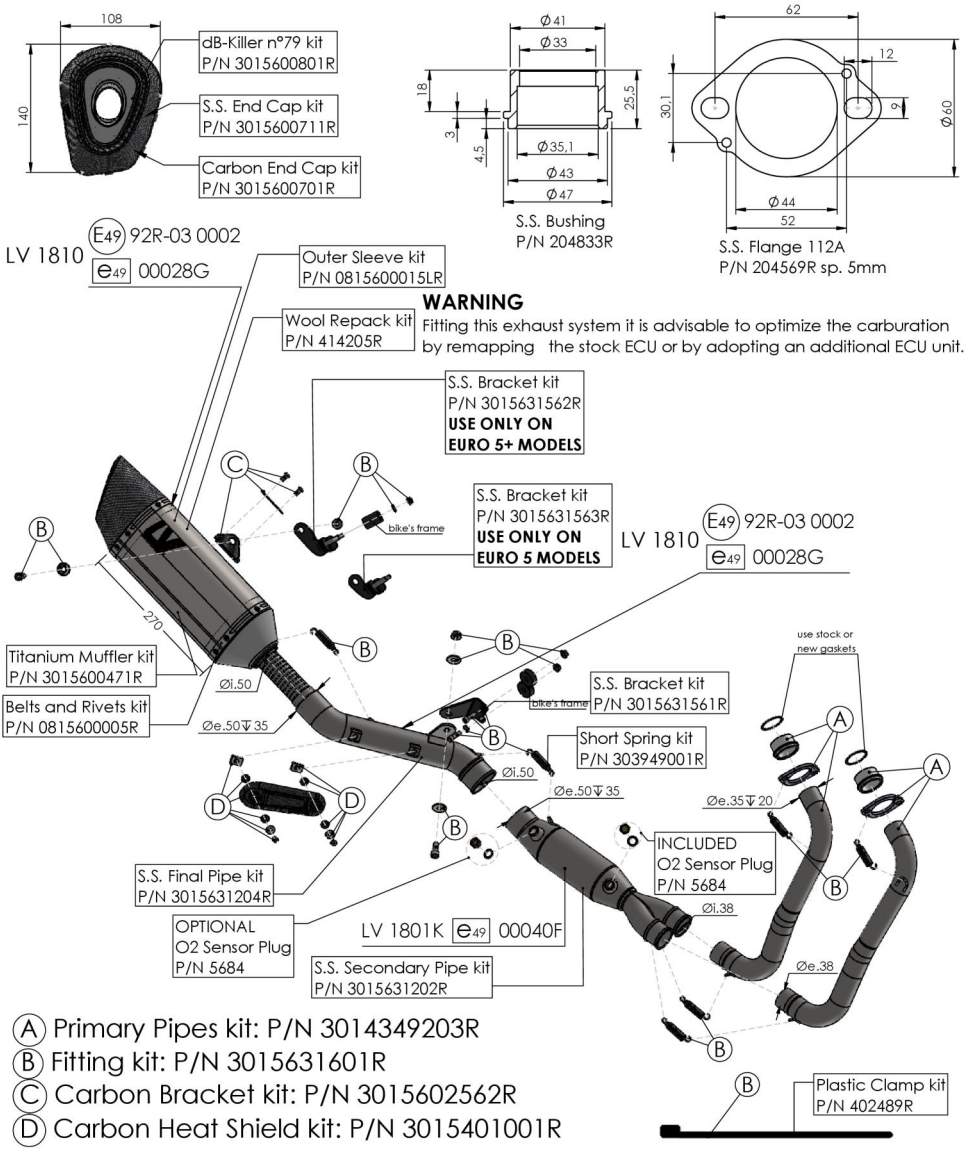
FULL SYSTEM LV-14R TITANIUM APPROVED



ART. 15631TK

YAMAHA R7 (also fits 35kW version)

FULL SYSTEM LV-14R TITANIUM APPROVED

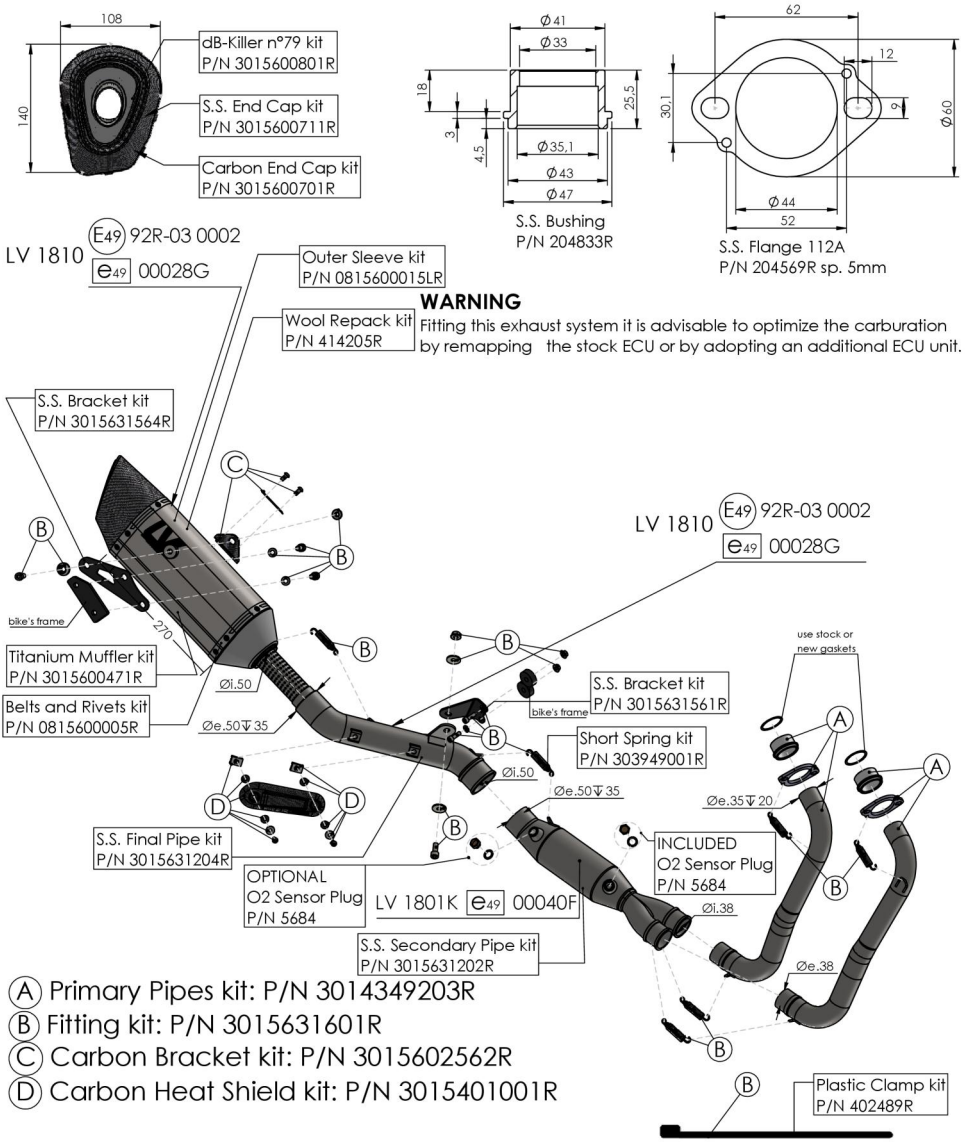


Ⓐ Primary Pipes kit: P/N 3014349203R
Ⓑ Fitting kit: P/N 3015631601R
Ⓒ Carbon Bracket kit: P/N 3015602562R
Ⓓ Carbon Heat Shield kit: P/N 3015401001R

ART. 15631TK - SPARE PARTS

YAMAHA MT-07 (also fits 35kW version)

FULL SYSTEM LV-14R TITANIUM APPROVED

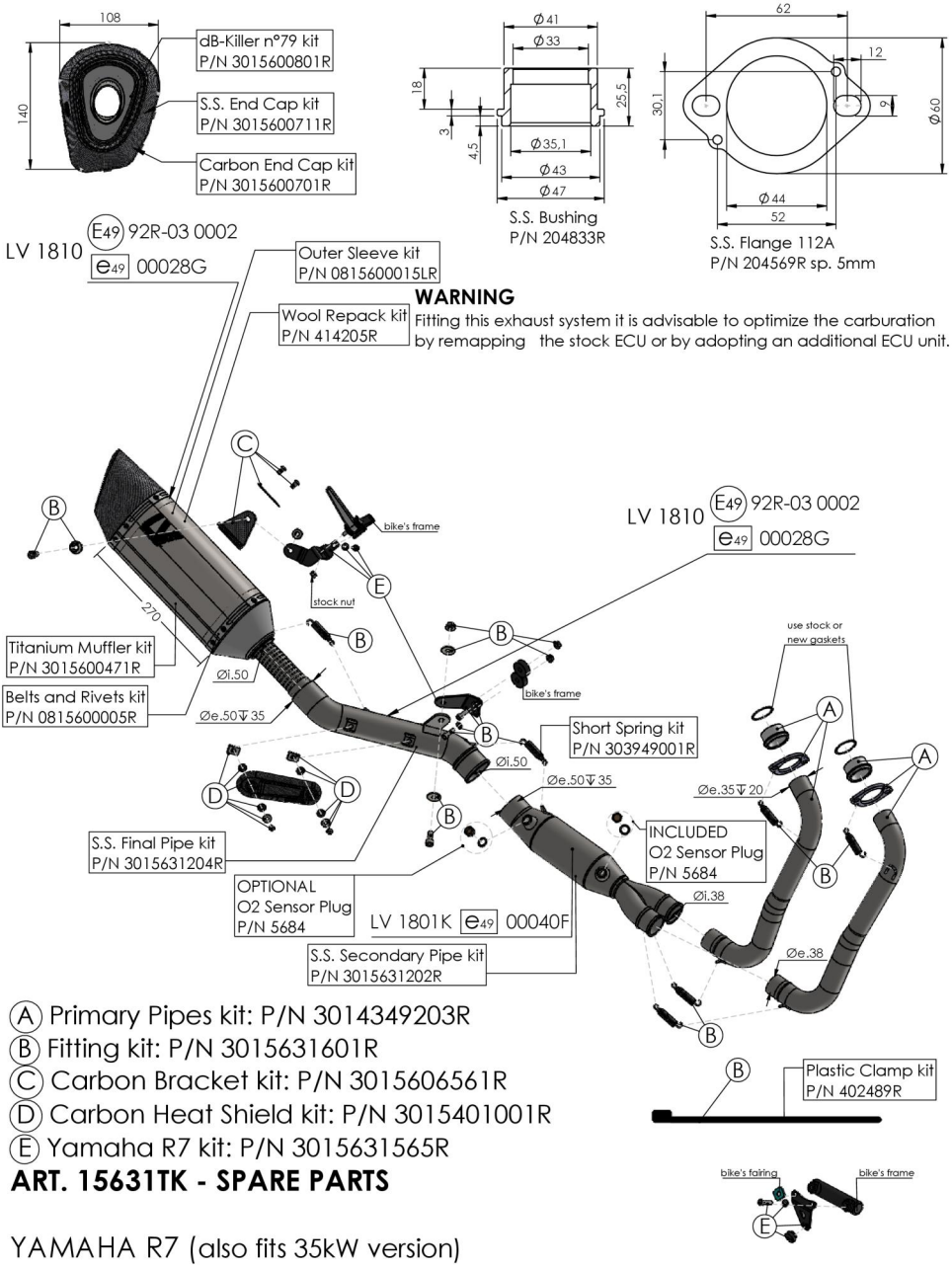


Ⓐ Primary Pipes kit: P/N 3014349203R
Ⓑ Fitting kit: P/N 3015631601R
Ⓒ Carbon Bracket kit: P/N 3015602562R
Ⓓ Carbon Heat Shield kit: P/N 3015401001R

ART. 15631TK - SPARE PARTS

YAMAHA TRACER 7 / TRACER 7 GT
(also fits 35kW version) (fit with original panniers **ONLY 2020-2024 VERSIONS**)

FULL SYSTEM LV-14R TITANIUM APPROVED

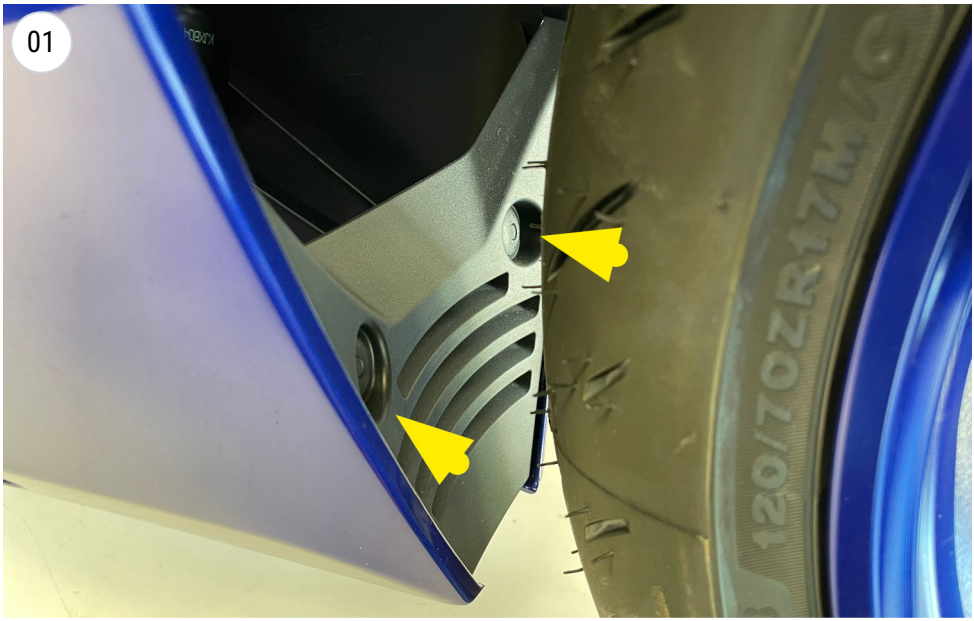


Ⓐ Primary Pipes kit: P/N 3014349203R
Ⓑ Fitting kit: P/N 3015631601R
Ⓒ Carbon Bracket kit: P/N 3015606561R
Ⓓ Carbon Heat Shield kit: P/N 3015401001R
Ⓔ Yamaha R7 kit: P/N 3015631565R

ART. 15631TK - SPARE PARTS

YAMAHA R7 (also fits 35kW version)

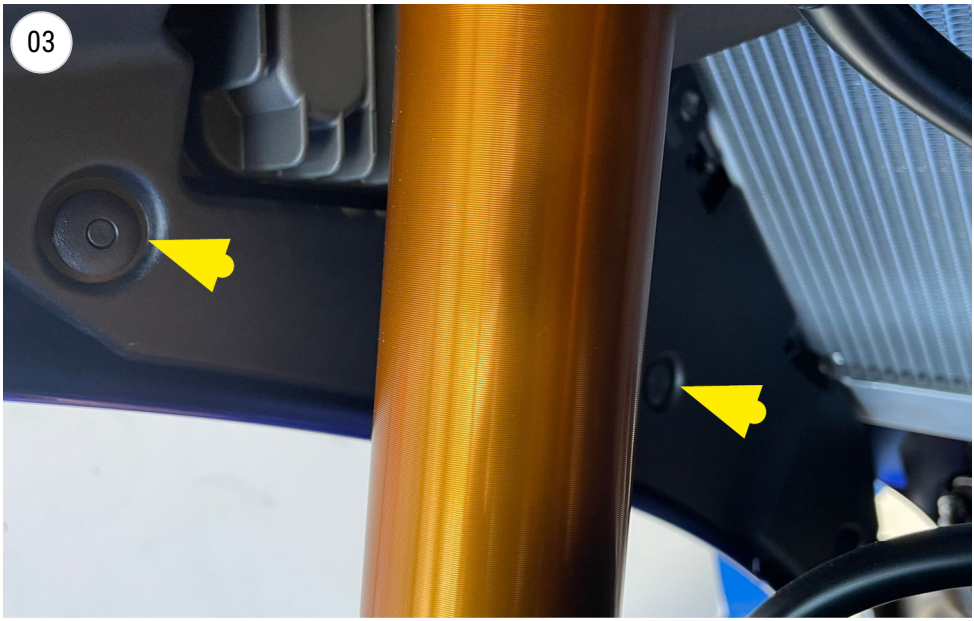
FULL SYSTEM LV-14R TITANIUM APPROVED



remove the plastic fasteners - IF YOU HAVE MT-07 / TRACER 7 / TRACER 7 GT GO TO PAGE 10



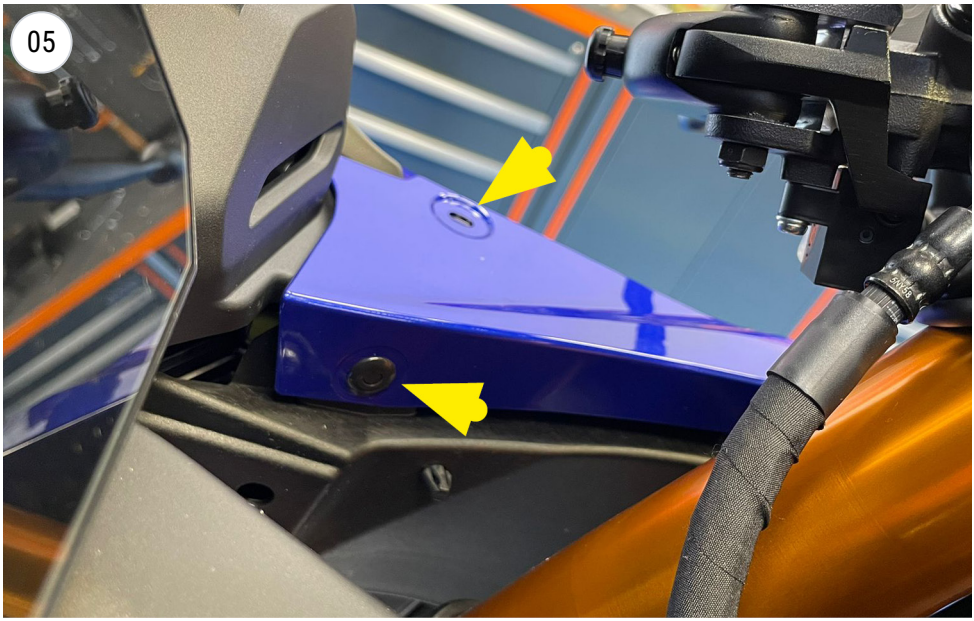
unscrew



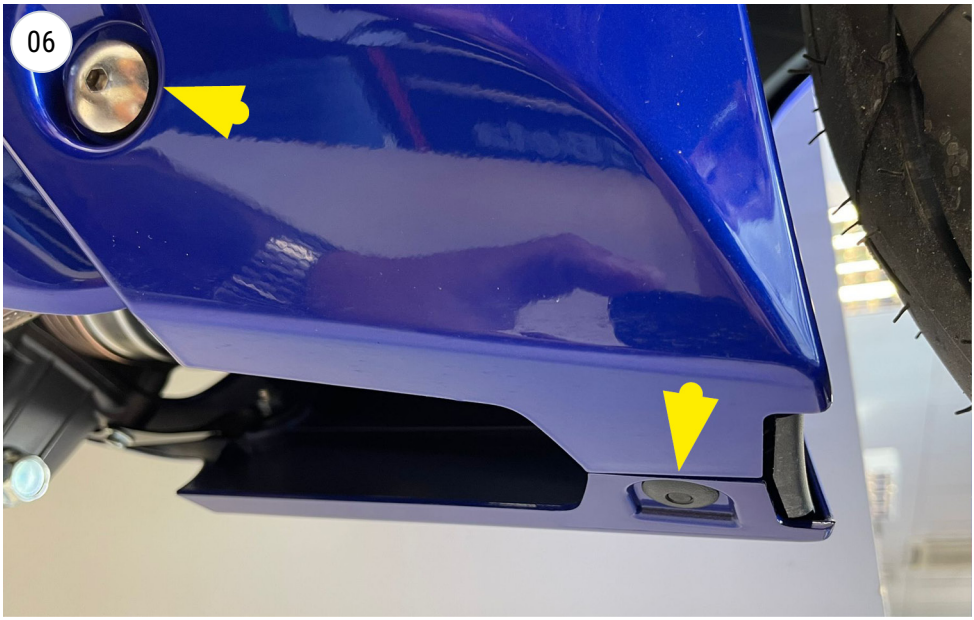
remove the plastic fasteners



unscrew



unscrew and remove the plastic fasteners



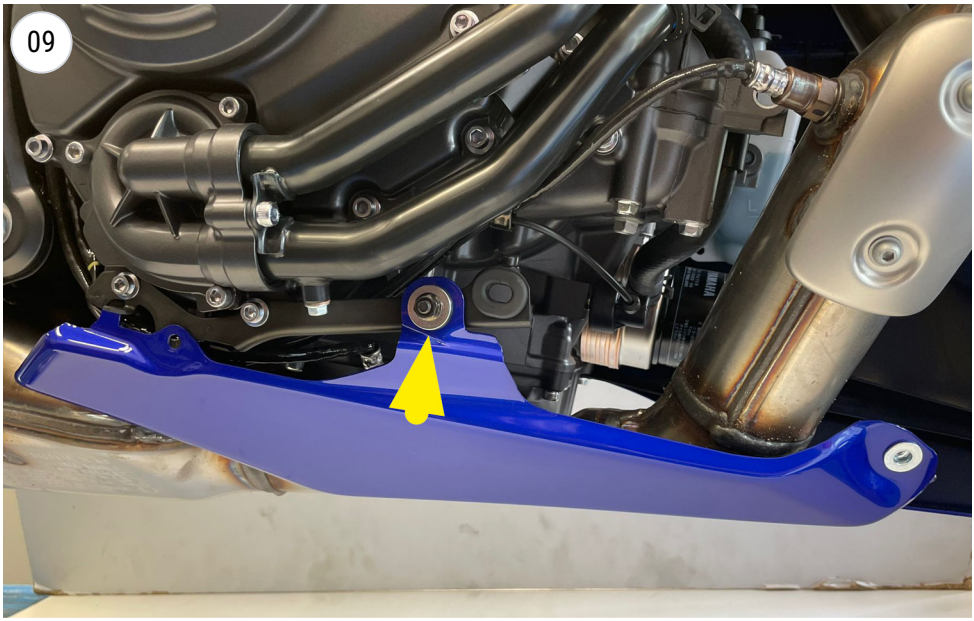
unscrew and remove the plastic fasteners



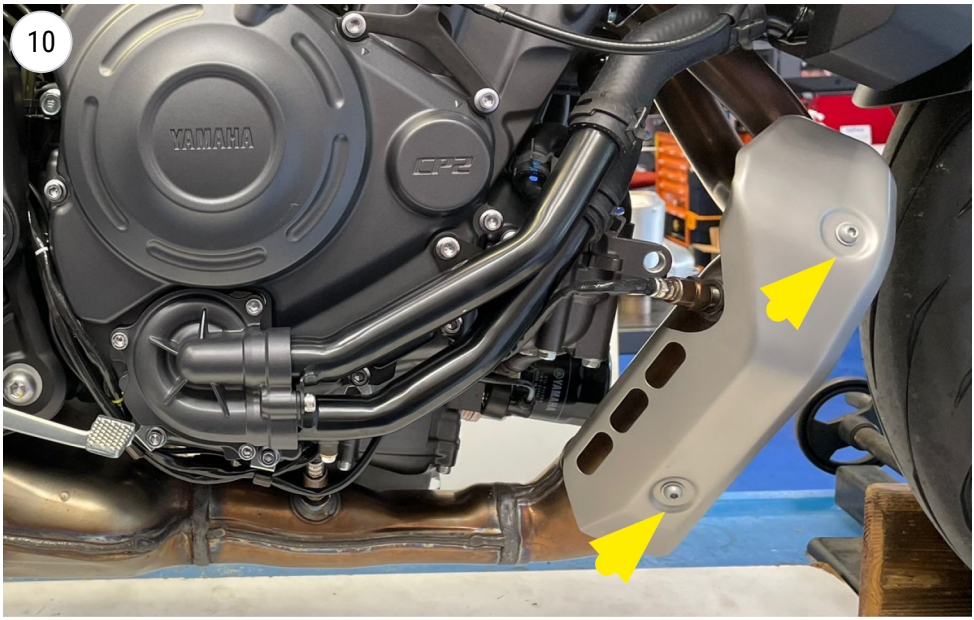
unscrew and remove the plastic fasteners



remove the plastic fasteners and remove the fairing



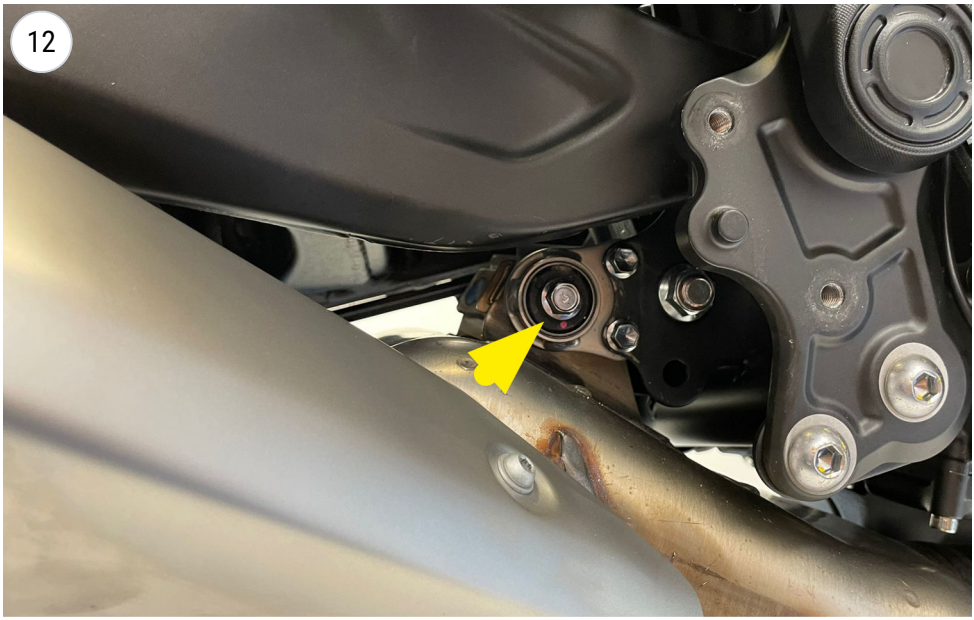
unscrew and remove the lower fairing



unscrew and remove the heat shield - IF YOU HAVE R7 GO TO PAGE 11



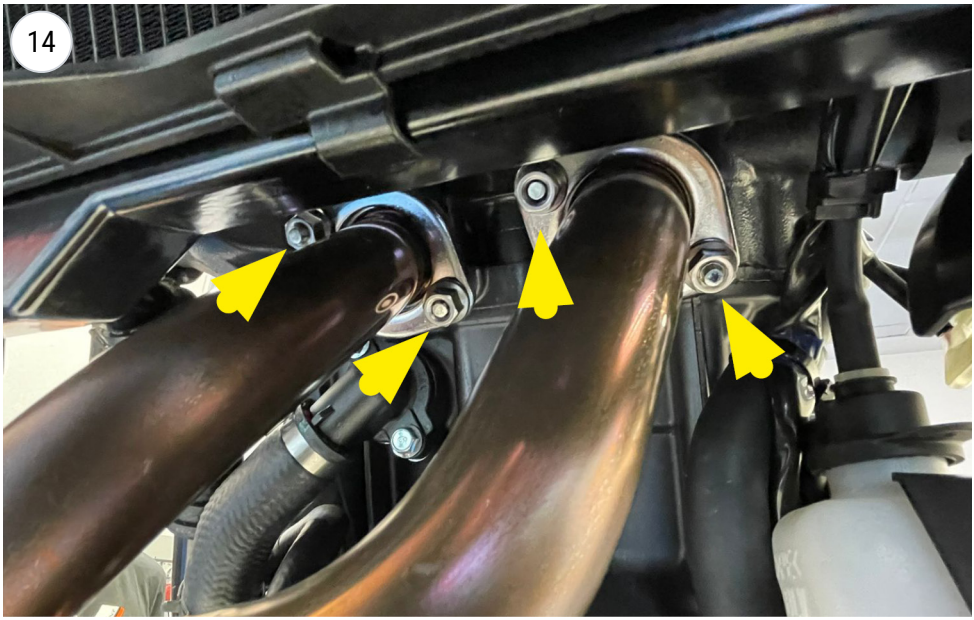
unscrew



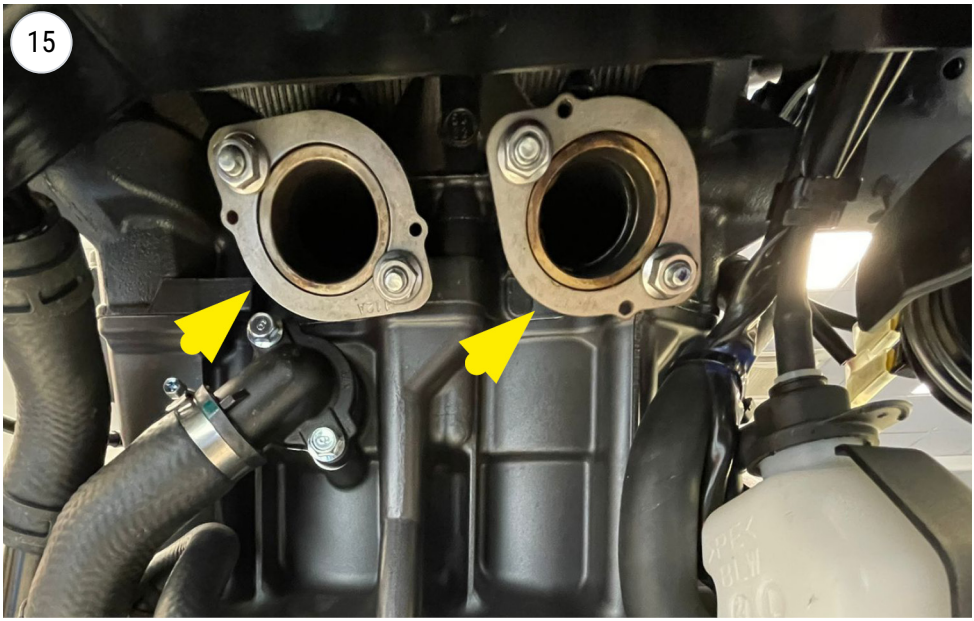
unscrew



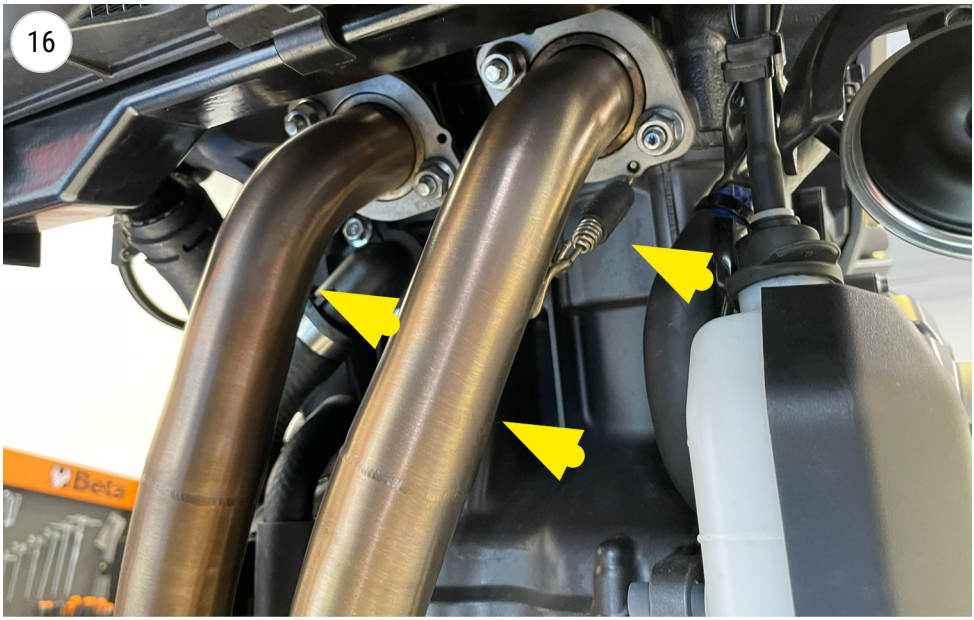
unscrew



unscrew and remove the entire exhaust



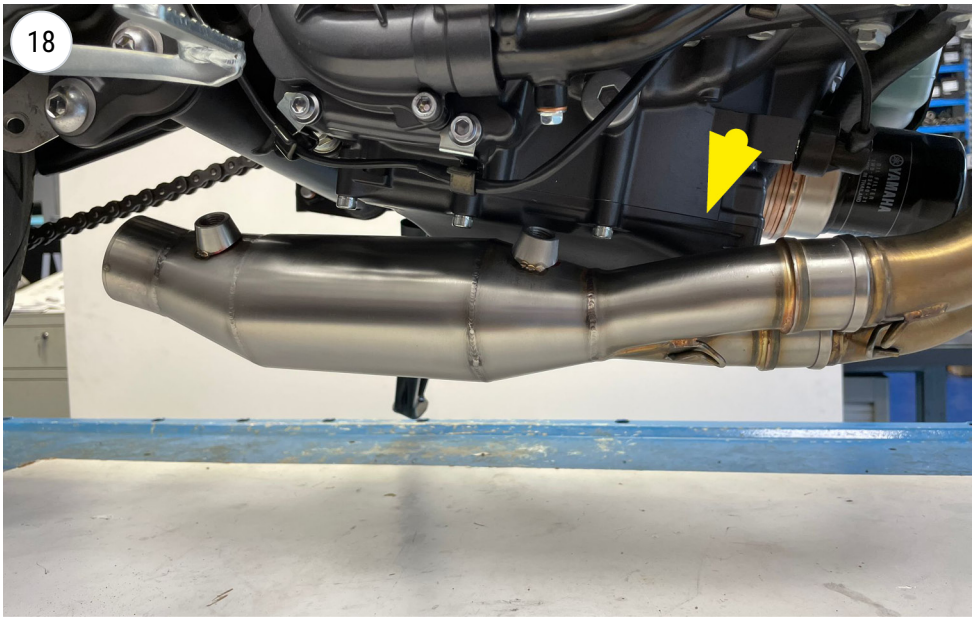
fit the bushings and the flanges



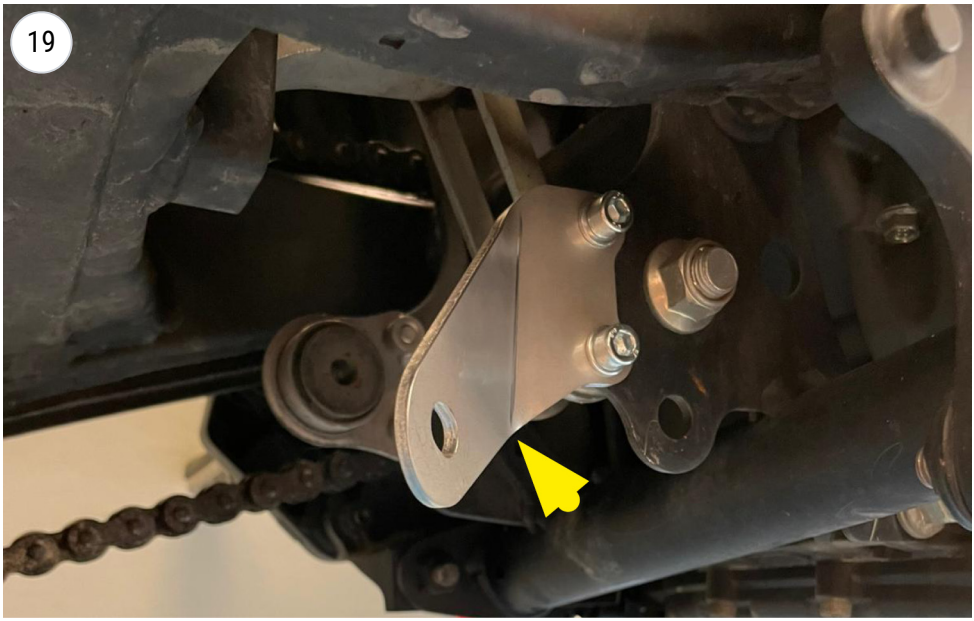
fit the primary pipes



hang the springs



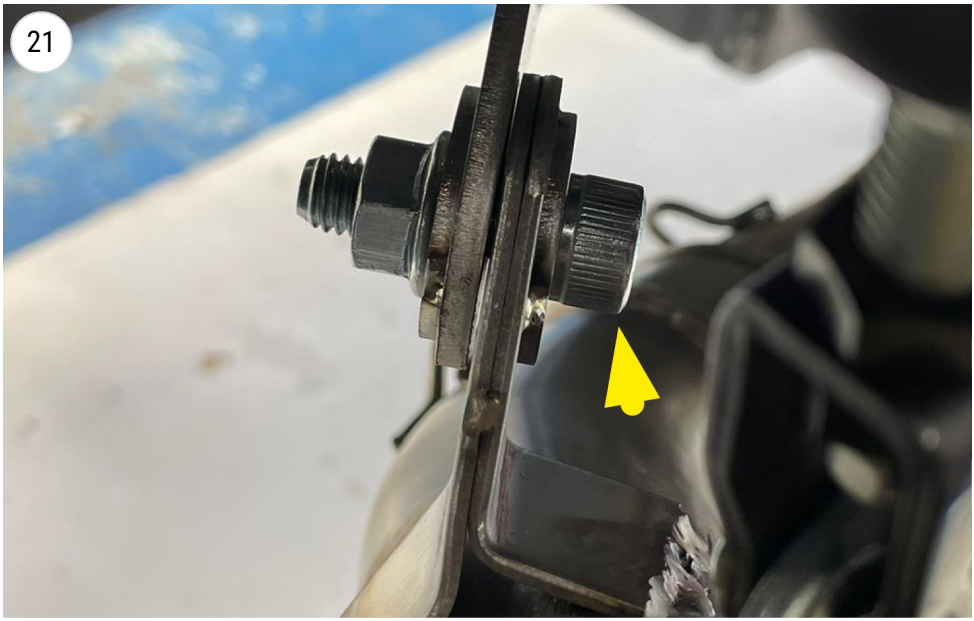
fit the secondary pipe



fit the bracket - IF YOU HAVE R7 GO TO PAGE 22



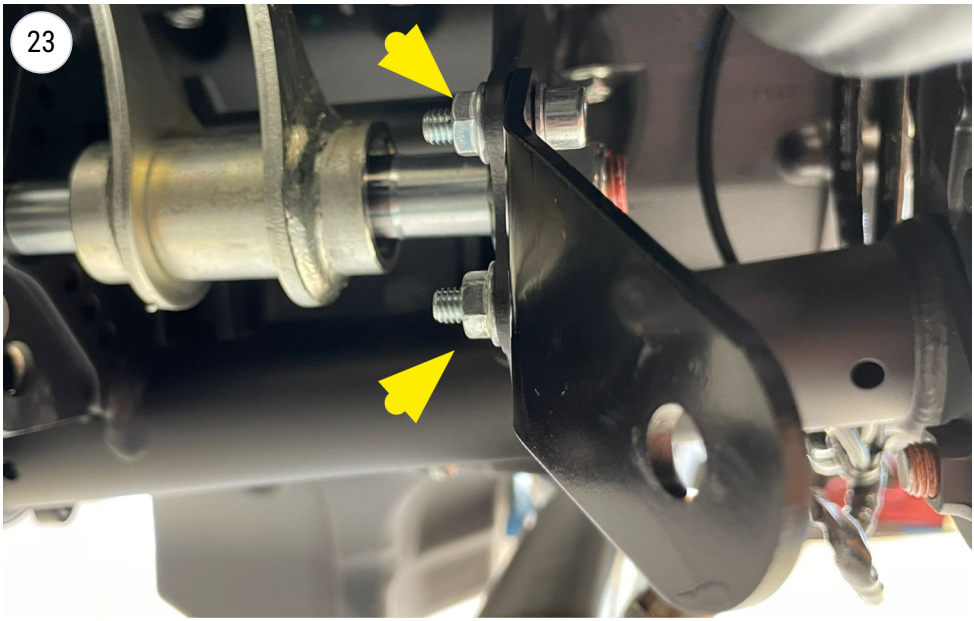
fit the final pipe



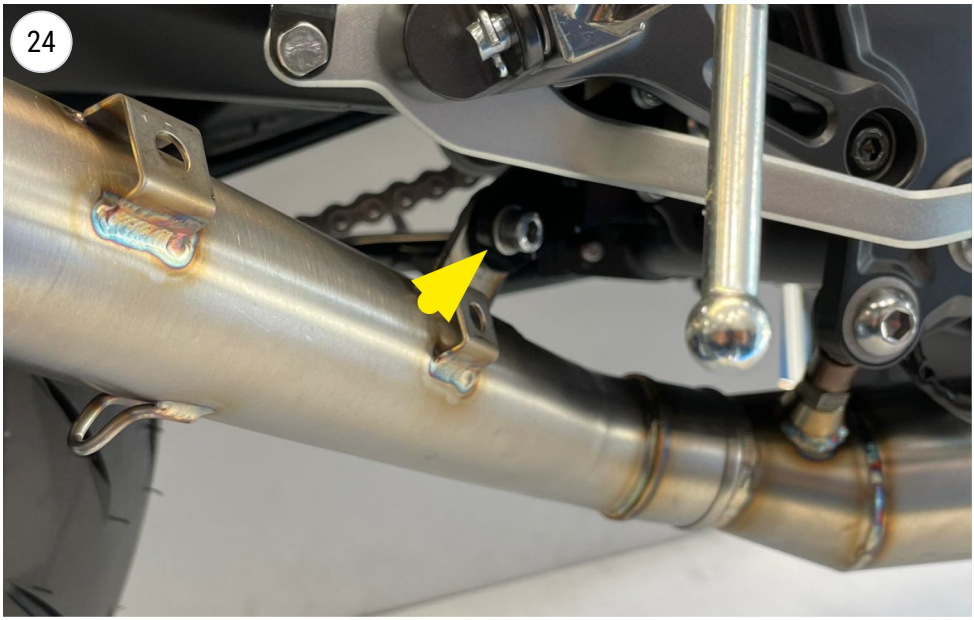
screw stacking



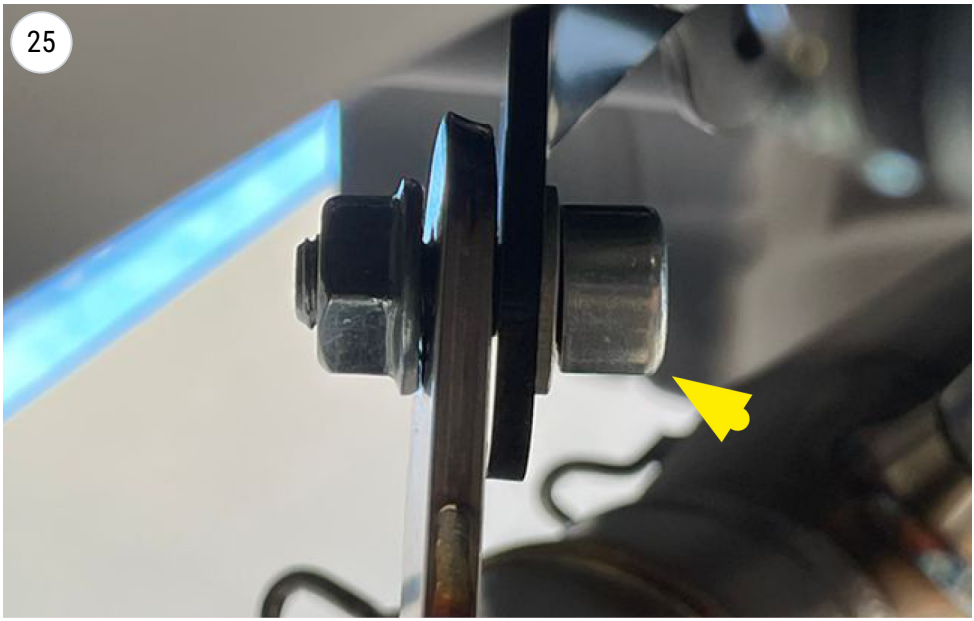
fit the bracket - IF YOU HAVE MT-07 / TRACER 7 / TRACER 7 GT GO TO PAGE 26



SCREW STACKING



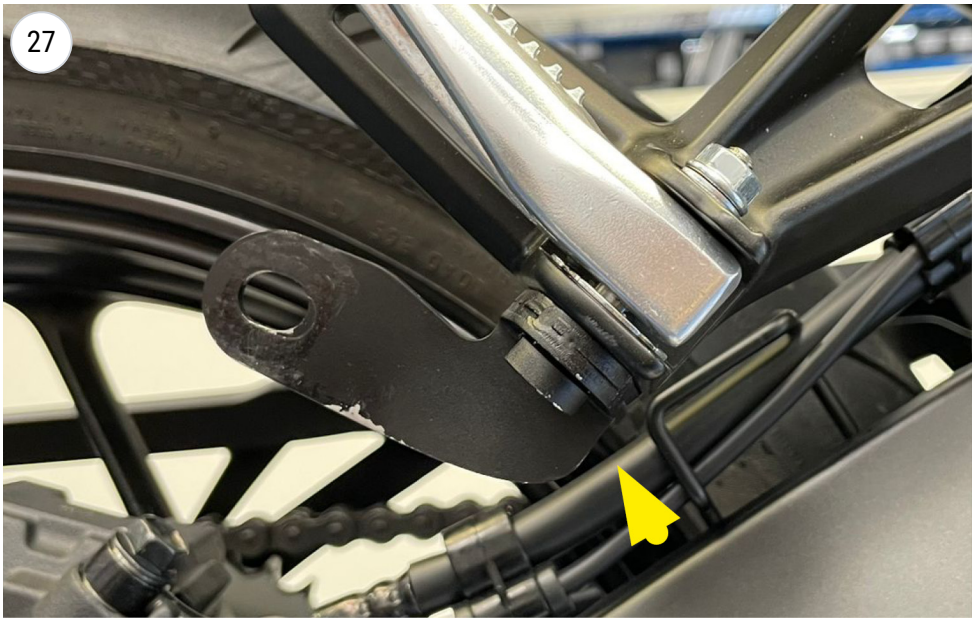
FIT THE PIPE



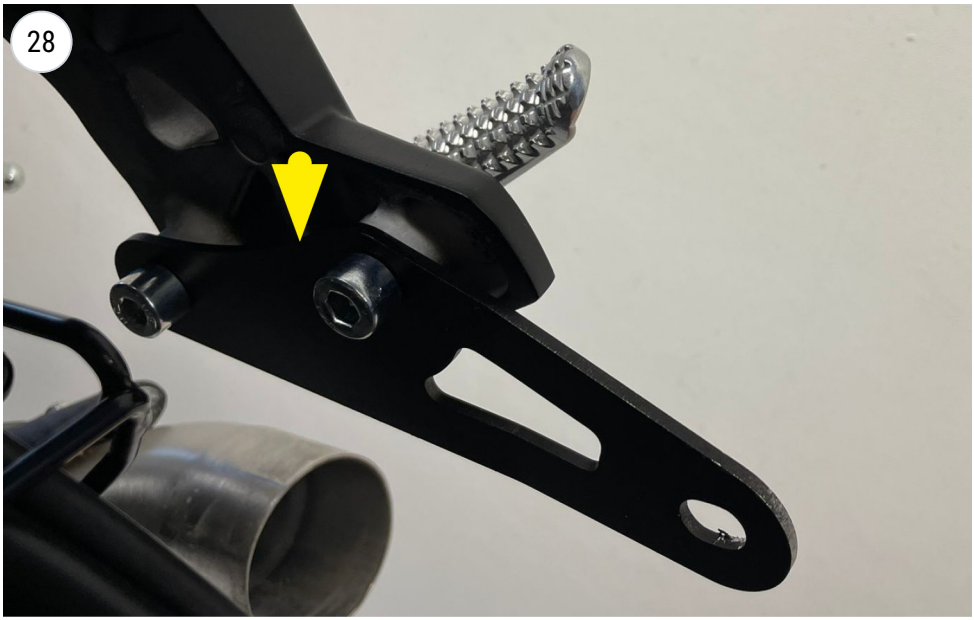
SCREW STACKING



remove the cotter pin and the pin - ONLY ON YAMAHA MT-07 - IF YOU HAVE TRACER 7 / TRACER 7 GT GO TO PAGE 28 - IF YOU HAVE R7 GO TO PAGE 29



fit the bracket



fit the bracket - ONLY ON YAMAHA TRACER 7



unscrew - ONLY ON YAMAHA R7



remove the nut



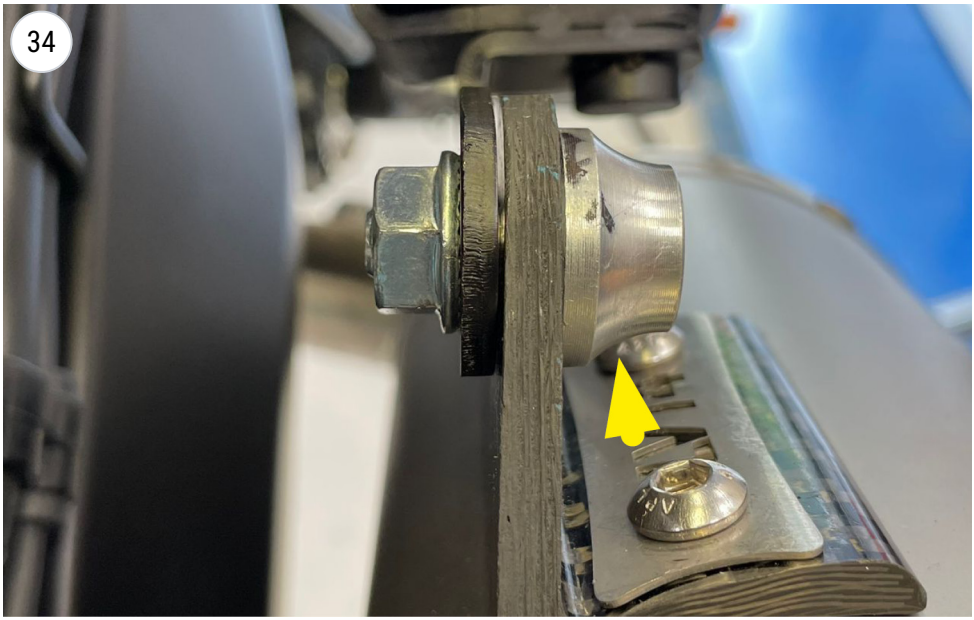
fit the bracket



screw stacking



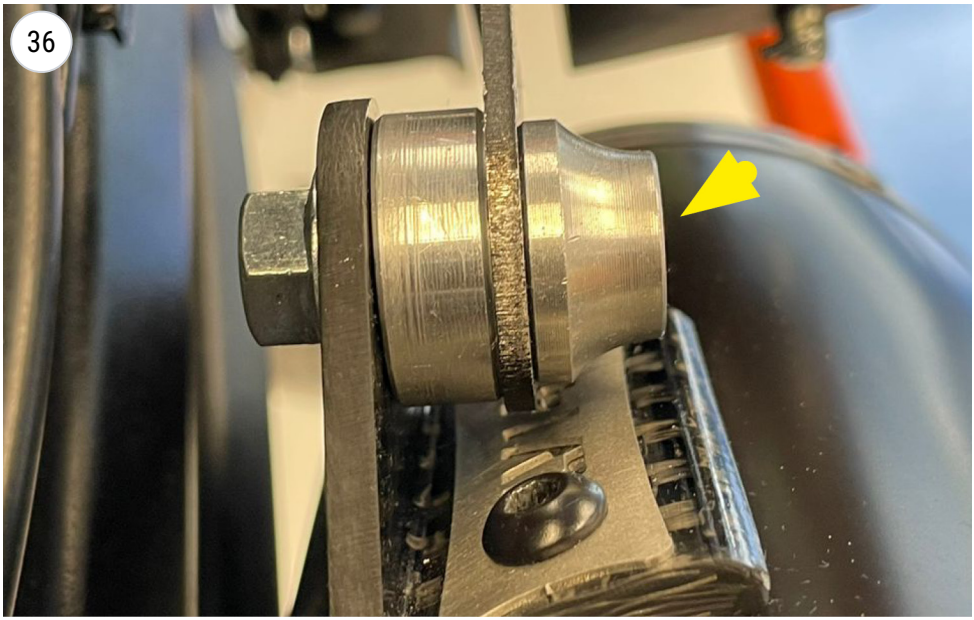
install the muffler - ONLY ON YAMAHA MT-07 - IF YOU HAVE TRACER 7 / TRACER 7 GT GO TO PAGE 35 - IF YOU HAVE R7 GO TO PAGE 38



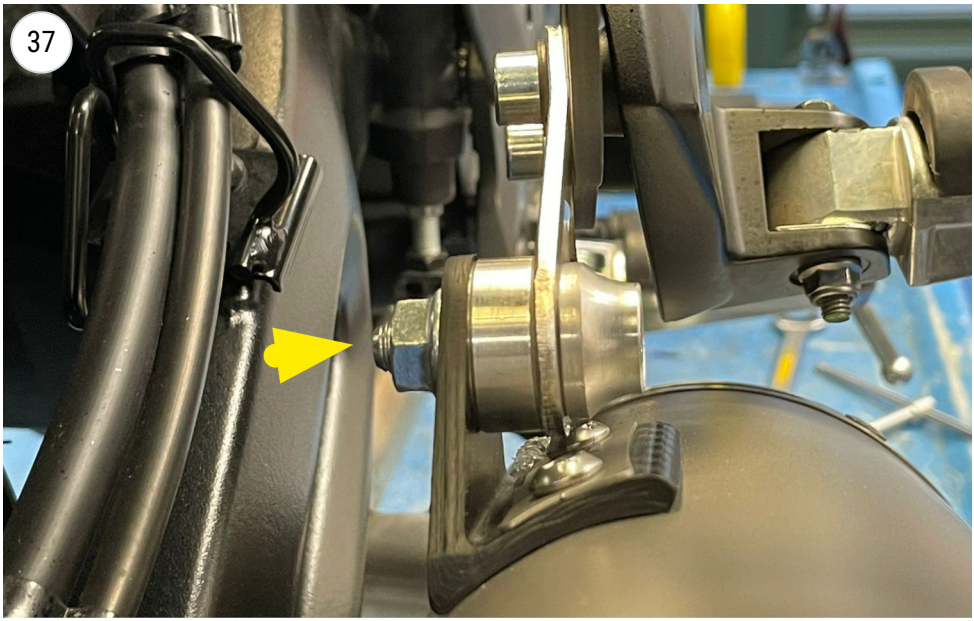
screw stacking



install the muffler - ONLY ON YAMAHA TRACER 7



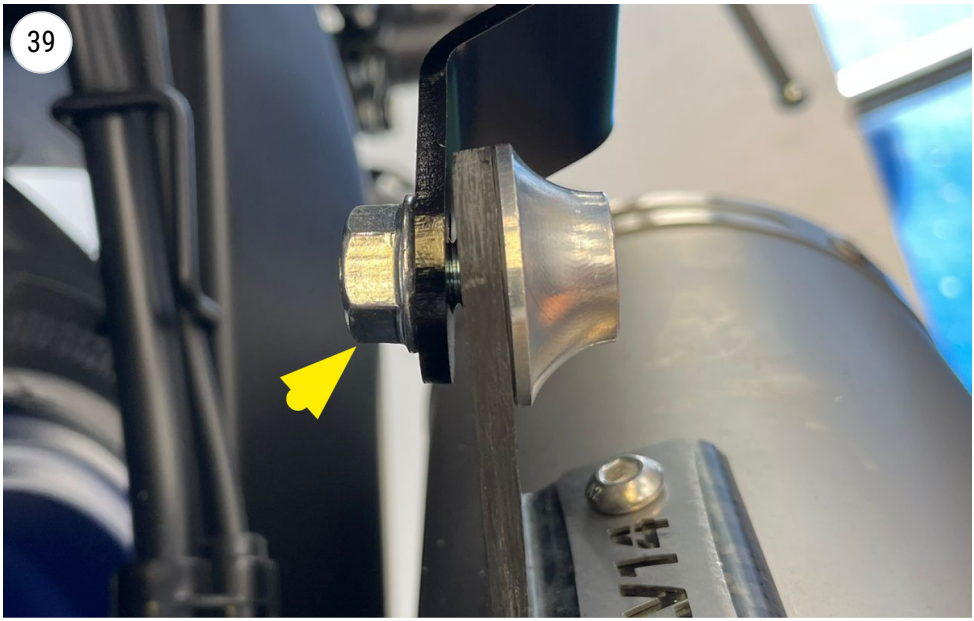
screw stacking without panniers



screw stacking with panniers



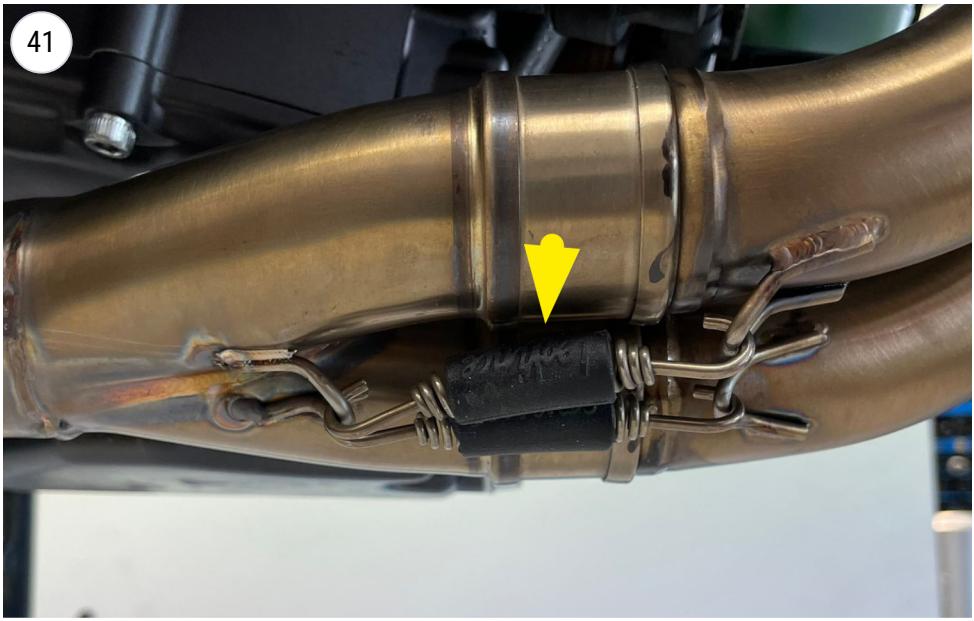
install the muffler - ONLY ON YAMAHA R7



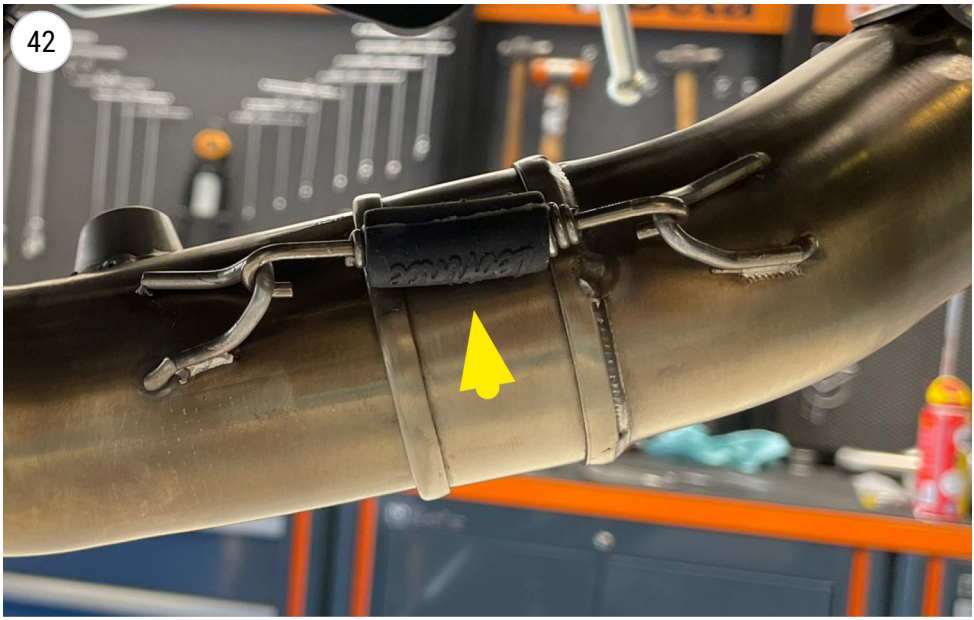
screw stacking



hang the spring



hang the springs



hang the spring



fit the carbon heat shield



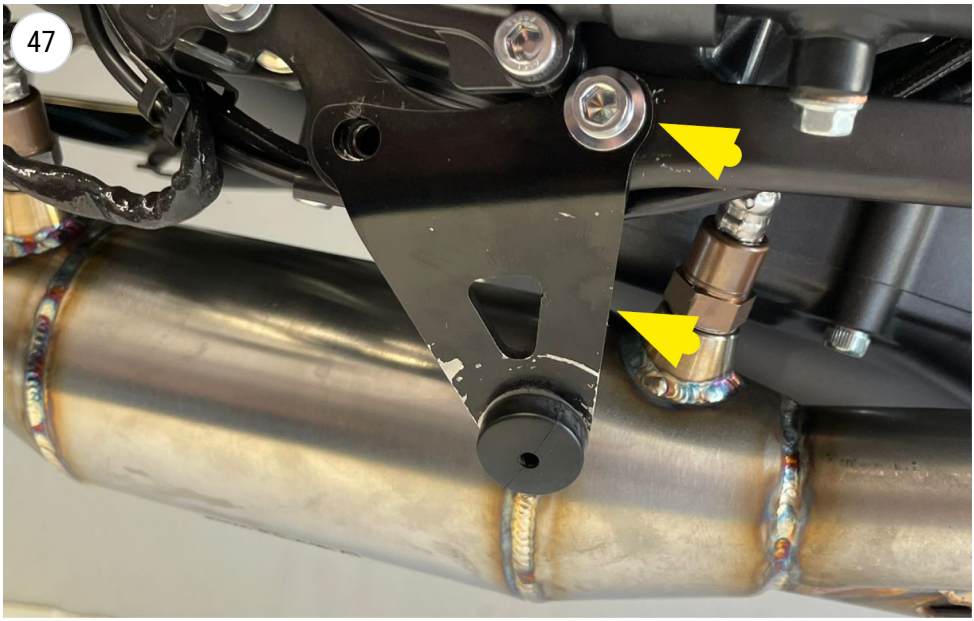
screw



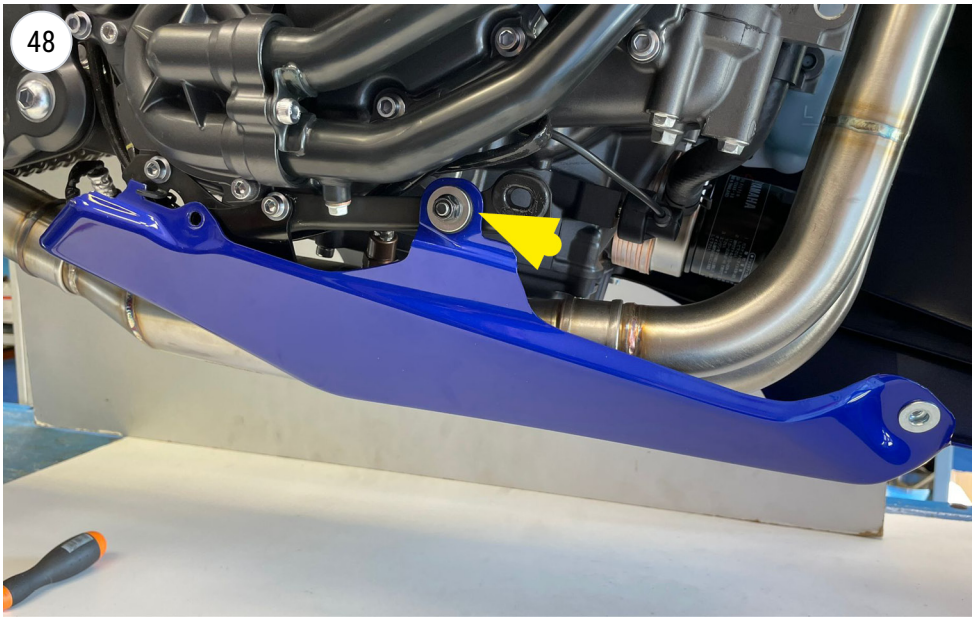
fit the rubber on the bracket - ONLY ON YAMAHA R7



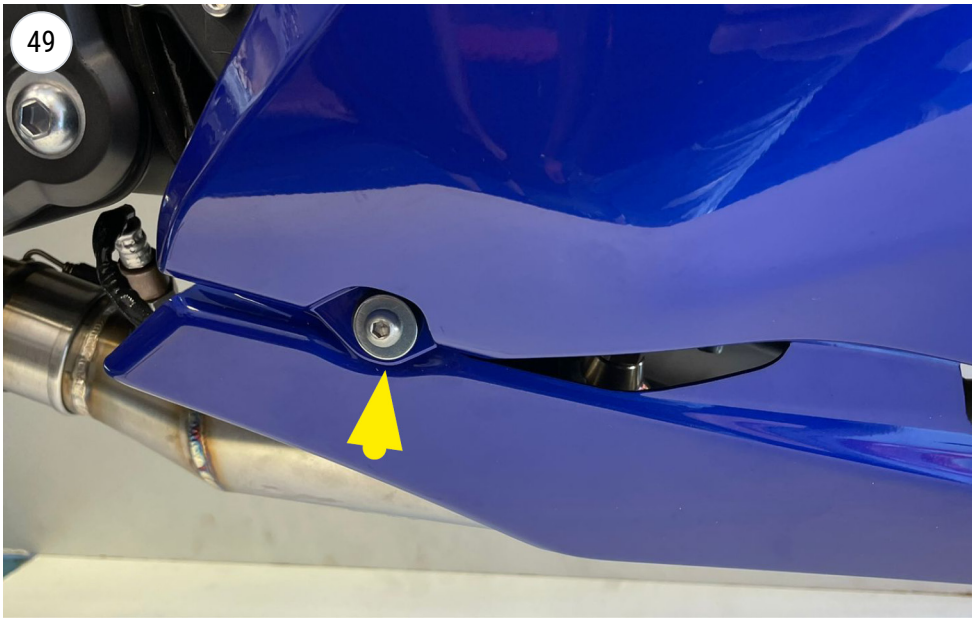
fit the rubber on the bracket



install the bracket



re-install the lower fairing



re-install the fairing

I

ISTRUZIONI DI MONTAGGIO

LISTA DEI COMPONENTI FORNITI:
Fare riferimento alla distinta componenti ed al disegno del prodotto presenti in questo libretto.

ATTENZIONE:
Prima di effettuare qualsiasi operazione accertarsi che la temperatura superficiale del blocco motore e dell'impianto di scarico sia tale da non procurare danni all'operatore e/o alle parti non resistenti al calore (carene, tubazioni, guaine, ecc.).

INSTALLAZIONE:

⚠ **Se necessario, battere i tubi di collegamento con un martello di gomma per innestarli correttamente.**

⚠ **É consigliato personale specializzato per l'installazione.**

Foto di riferimento [[da - a]]

01. Rimuovere la carenatura. [[01 - 09]]

02. Rimuovere il/i carter paracalore. [[10]]

03. Scollegare la/le sonda/e Lambda. [[11]]

04. Smontare tutto l'impianto di scarico originale. [[12 - 14]]

05. Verificare che tutte le superfici di accoppiamento siano pulite ed in buone condizioni.

06. Collegare la/e flangia/e nella posizione corretta interponendo la/e guarnizione/i, boccola/e (quando presente/i) , avendo cura di non serrare completamente i dadi sui prigionieri, in modo da ottenere un corretto posizionamento e poter sfruttare i giochi esistenti tra la flangia ed i prigionieri del cilindro. Utilizzare guarnizioni nuove originali. [[15]]

07. Calzare i collettori primari, verificare il loro corretto orientamento e fissarli alle flange con le molle in dotazione. Utilizzare le guarnizioni collettore/cilindro originali, se le guarnizioni sono danneggiate, sostituirle con altre nuove. [[16 - 17]]

08. Collegare il/i collettore/i LeoVince al/i collettore/i precedente/i. [[18]]

09. Fissare la/e staffa/e. [[19 or 22 - 23]]

10. Collegare il/i collettore/i LeoVince al/i collettore/i precedente/i. [[20 - 21 or 24 - 25]]

11. Fissare la/e staffa/e. [[26 - 27 or 28 or 29 - 32]]

12. Installare il/i silenziatore/i LeoVince. [[33 - 34 or 35 - 37 or 38 - 40]]

13. Vincolare le parti con la/e molla/e o fascetta/e in dotazione. [[40 - 42]]

14. Installare il/i carter paracalore. [[43]]

ISTRUZIONI DI MONTAGGIO

15. Collegare la/e sonda/e Lambda (e/o il tappo) all'impianto di scarico. [[44]]

16. Fissare la/e staffa/e al telaio. [[45 - 47]]

17. Reinstallare le parti necessarie, precedentemente rimosse, procedendo in senso inverso.

18. Verificare il corretto allineamento di tutti i componenti, verificare tutti i serraggi ed infine avviare il motore, attendere alcuni minuti che venga raggiunta la temperatura di funzionamento e verificare che non vi siano fughe di gas.

NOTA BENE:
Durante i primi km di utilizzo l'impianto di scarico, subirà degli assestamenti ed è possibile che si verifichino minime fughe di gas. Dopo una percorrenza di circa 100 km è necessario effettuare un controllo del serraggio di tutta la bulloneria.
È normale che del fumo bianco fuoriesca dallo scarico dopo il primo utilizzo, anche dopo lo spegnimento il motore.

REGOLAZIONE:
La messa a punto di questo silenziatore è stata effettuata nello stabilimento LeoVince su banco di prova elettronico con un veicolo in perfetto stato di utilizzo e regolazioni standard.

MANUTENZIONE:
Verificare periodicamente gli attacchi del silenziatore e tutti gli elementi che possono deteriorarsi con l'uso (materiale fonoassorbente, guarnizioni e altre parti in gomma) e provvedere alla loro periodica sostituzione. Per la pulizia del silenziatore é possibile utilizzare benzina, gasolio ed alcool, prestando attenzione ad agire in totale sicurezza e proteggendo le parti del corpo che potrebbero venire a contatto con gli agenti aggressivi, in particolar modo occhi e mani. Non devono essere usati solventi in alcun caso. Un eventuale cambiamento del colore del silenziatore è dato da un utilizzo normale e dipende dalla natura dei materiali e dal calore.

È VIETATA OGNI MODIFICA O MANOMISSIONE del silenziatore di scarico.

BELGROVE SP. Z O.O. DECLINA OGNI RESPONSABILITÀ derivante da vizi, difetti e cattivo funzionamento del prodotto manomesso o modificato.

GB

FITTING INSTRUCTION

LIST OF SUPPLIED PARTS:
Refer to the list of components and the product drawing included in this booklet.

WARNING:
Before carrying out any work on the exhaust, check that its surface has cooled so that it will not damage components, which are not heat-resistant (such as fairing, hoses, rubber sleeves, etc.), or the operator.

INSTALLATION:

⚠ **If necessary, use a rubber mallet to tap the connection pipes into place.**

⚠ **We suggest the fitting to be made by professionals.**

Reference pictures [[from - to]]

01. Remove the fairing. [[01 - 09]]

02. Remove the heat shield/s. [[10]]

03. Disconnect the Lambda sensor/s. [[11]]

04. Remove the entire original exhaust system. [[12 - 14]]

05. Check that all mating surfaces are clean and in good conditions.

06. Attach the flange/s in the correct position by interposing the gasket/s, bushing/s (when fitted) , taking care not to fully tighten the nuts on the studs, in order to achieve correct positioning and to take advantage of the play existing between the flange and the mounting stud/s on the power unit. Use new original gaskets. [[15]]

07. Fit the primary manifolds, check their orientation is correct and then secure them to the flanges with the supplied springs. Use stock exhaust port gaskets, if gaskets are damaged, replace them with new ones. [[16 - 17]]

08. Connect the LeoVince pipe to the last previous pipe/s. [[18]]

09. Install the bracket/s. [[19 or 22 - 23]]

10. Connect the LeoVince pipe to the last previous pipe/s. [[20 - 21 or 24 - 25]]

11. Install the bracket/s. [[26 - 27 or 28 or 29 - 32]]

12. Install the LeoVince muffler/s. [[33 - 34 or 35 - 37 or 38 - 40]]

13. Link the parts together with the supplied spring/s or clamp/s. [[40 - 42]]

14. Install the heat shield/s. [[43]]

15. Connect the Lambda sensor (and/or plug/s in case) to the pipe/s. [[44]]

16. Install the bracket/s to the frame. [[45 - 47]]

17. Reinstall all the necessary original components, previously uninstalled, proceeding in reverse.

18. Check for correct alignment of all components, check all tightenings and finally start the engine, wait a few minutes for the operating temperature to be reached and check for gas leaks.

IMPORTANT:
During the first km of running, the exhaust system needs breaking-in; therefore, slight gas leakage might occur. After approximately 100 Km, check all the fasteners.
It is normal for some white smoke to appear the first time you use the exhaust, even after switching off the engine.

ADJUSTEMENT:
This silencer has been developed by LeoVince on an electronic dynamometer using a vehicle in perfect condition, and in standard trim.

MAINTENANCE:
From time to time, check all the brackets and fasteners, which could be affected by use (sound-deadening material, seals and other rubber parts) and replace them periodically. The silencer may be cleaned using gasoline, diesel oil or alcohol. Absolutely avoid the use of any kind of solvent. It is normal for there to be some discolouration of the silencer, which is the result of heat and the nature of the materials used.

IT IS FORBIDDEN TO MODIFY SILENCERS. Whatever form this may take, Belgrove Sp. z o.o. declines any responsibility for defects, problems, or malfunction, arising from the use of any product which has been modified or tampered with.

BELGROVE SP. Z O.O. DECLINES ANY RESPONSIBILITY for defects, problems, or malfunction, arising from the use of any product which has been modified or tampered with.

F

NOTICE DE MONTAGE

LISTE DES PIECES FOURNIES:
Se référer à la liste des pièces et au croquis du produit inclus dans cette notice.

ATTENTION:
Avant d'effectuer toute opération, vérifier que le pot d'échappement est bien froid afin d'éviter toute brûlure et toute détérioration aux pièces (carénage,tubes, gaines, etc.).

MONTAGE:

⚠ **Si nécessaire, utilisez un maillet en caoutchouc pour taper sur les tubes afin de les emboîter correctement.**

⚠ **Nous conseillons d'effectuer le montage a l'aide personnel specialise.**

Photos de référence [[de - à]]

01. Déposer le sabot. [[01 - 09]]

02. Démonter le/s cache pare-chaleur. [[10]]

03. Débrancher la/les sonde/s Lambda. [[11]]

04. Démonter tout l'échappement d'origine. [[12 - 14]]

05. Vérifier le nettoyage et le bon état des parties à emboîter.

06. Fixer la/les bride/s dans la position correcte en interposant le/s joint/s, la/les douille/s (le cas échéant) , en veillant à ne pas serrer complètement les écrous sur les goujons, afin d'obtenir un positionnement correct et de profiter du jeu existant entre la bride et les goujons du cylindre. Utiliser des joints neufs d'origine. [[15]]

07. Emboîter ensuite les collecteurs primaires, vérifier leur orientation et les fixer sur les brides à l'aide des ressorts fournis. Utiliser les joints collecteur/cylindre d'origine, si les joints sont endommagés, les remplacer par des joints neufs. [[16 - 17]]

08. Connecter le/s collecteur LeoVince, dan/s le/s tube/s de raccord precedent. [[18]]

09. Fixer la/les patte/s. [[19 or 22 - 23]]

10. Connecter le/s collecteur LeoVince, dan/s le/s tube/s de raccord precedent. [[20 - 21 or 24 - 25]]

11. Fixer la/les patte/s. [[26 - 27 or 28 or 29 - 32]]

12. Fixer le/s silencieux LeoVince. [[33 - 34 or 35 - 37 or 38 - 40]]

13. Fixer à l'aide des ressort/s ou collier/s fournis. [[40 - 42]]

14. Fixer le/s cache pare-chaleur. [[43]]

15. Raccorder la/les sonde/s (et/ou le/s bouchon sonde Lambda) à l'équipement d'échappement. [[44]]

16. Fixer la/les patte/s au cadre. [[45 - 47]]

17. RéFixer toutes les pièces d'origine nécessaires, précédemment désinstallé, en sens inverse.

18. Vérifier l'alignement correct de tous les composants, contrôler tous les serrages et enfin démarrer le moteur, attendre quelques minutes que la température de fonctionnement soit atteinte et vérifier qu'il n'y a pas de fuites de gaz.

IMPORTANT:
Pendant les premiers km d'utilisation, l'échappement se positionnera. Il est possible qu'il y ait de légères fuites de gaz. Un contrôle du serrage de tous les boulons doit être fait après 100 km.
Il est normal qu'une certaine fumée blanche apparaisse la première fois que vous utilisez l'échappement, même après avoir coupé le moteur.

REGLAGE:
La mise au point de ce silencieux est faite dans l'usine LeoVince sur un banc d'essai électronique avec un véhicule en parfait état de marche et des réglages standards.

ENTRETIEN:
Vérifier périodiquement les fixations du silencieux et tous les éléments susceptibles de s'abîmer avec le temps (matériau de fonoabsorption, joint et autres piéces en caoutchouc) et les remplacer périodiquement. Pour le nettoyage du silencieux, on peut utiliser de l'essence, du gazole ou de l'alcool. Absolument éviter tout type de solvable solvant. Un éventuel changement de couleur du silencieux est dû à une utilisation normale et provient de la nature des matériaux et de la chaleur.

IL EST ABSOLUMENT INTERDIT DE MODIFIER LE SILENCIEUX D'ÉCHAPPEMENT.

Dans le cas contraire, **BELGROVE SP. Z O.O. DÉCLINE TOUTE RESPONSABILITÉ.**

E

INSTRUCCIONES DE MONTAJE

LISTA DE COMPONENTES SUMINISTRADOS:
Comprobar la lista de componentes con el dibujo del producto presente en este manual.

PRECAUCIONES:
Antes de efectuar cualquier operación, hay que asegurarse de que la temperatura superficial del silenciador del escape no pueda causar daños al operario y/o a las piezas que no resisten el calor (carenas, tuberías, vainas etc.).

MONTAJE:

⚠ **Si es necesario, utilizar un mazo de goma para golpear los tubos de conexión hasta que encajen en su sitio.**

⚠ **Recomendamos que el montaje se realice con la ayuda de un especialista.**

Imágenes de referencia [[de - a]]

01. Quitar la quilla. [[01 - 09]]

02. Desmontar el/los protector/es de calor. [[10]]

03. Desconectar la/s sonda/s Lambda. [[11]]

04. Desmontar todo el escape original. [[12 - 14]]

05. Verificar la limpieza y el buen estado de las superficies de acoplamiento.

06. Conectar la/s brida/s en la posición correcta interponiendo la/s juntas, casquillo/s (cuando presente/s) , con la precaución de no apretar completamente las tuercas sobre los pernos prisioneros, para obtener así un correcto posicionamiento y poder aprovechar los juegos. Utilizar juntas nuevas originales. [[15]]

07. Calzar luego los colectores primarios, comprobar su correcta orientación y fijarlos a las bridas con los muelles en dotación. Utilizar las juntas colector/cilindro originales, si las juntas están dañadas, sustitúyalas por otras nuevas. [[16 - 17]]

08. Conectar el/los collector/es LeoVince en el/los collector/es que lo precede/n. [[18]]

09. Fijar el/los soporte/s. [[19 or 22 - 23]]

10. Conectar el/los collector/es LeoVince en el/los collector/es que lo precede/n. [[20 - 21 or 24 - 25]]

11. Fijar el/los soporte/s. [[26 - 27 or 28 or 29 - 32]]

12. Instalar el/los silenciador LeoVince. [[33 - 34 or 35 - 37 or 38 - 40]]

13. Conectar las partes con el/los muelle/s si están en dotación. [[40 - 42]]

14. Instalar el/los protector/es de calor. [[43]]

15. Conectar la/s sonde/as Lambda al escape, atornillando la unión. [[44]]

16. Fijar el/los soporte/s al chasis. [[45 - 47]]

17. Montar todas las piezas de primer equipo necesarias, previamente desinstaladas, en sentido inverso.

18. Compruebe la correcta alineación de todos los componentes, compruebe todos los aprietes y, por último, arranque el motor, espere unos minutos a que alcance la temperatura de funcionamiento y compruebe si hay fugas de gas.

ADVERTENCIA:
Durante los primeros Km. de empleo, el silenciador del escape sufrirá unos asentamientos y es posible que se comprueben mínimos escapes de gas. Después de un recorrido de aproximadamente 100 km. es necesario efectuar un control del apretado de todos los tornillos.
Es normal que aparezca algo de humo blanco la primera vez que se utiliza el escape, incluso después de apagar el motor.

REGLAJE:
La puesta a punto de este silenciador ha sido efectuada en la Fabrica LeoVince sobre un banco de pruebas electrónico, con un vehículo en perfecto estado de uso y regulaciones standard.

MANTENIMIENTO:
Verificar periódicamente las uniones del silenciador y todos los elementos que puedan deteriorarse con el uso (material fonoabsorbente, guarniciónes y otras piezas en goma) y substituirlas periódicamente. Para la limpieza del silenciador se puede utilizar gasolina, gasóleo y alcohol. No se puede utilizar solventes de ningún tipo. Un eventual cambio del color del silenciador es normal con el uso y depende de la naturaleza de los materiales y del calor.

ESTÁ TERMINANTEMENTE PROHIBIDA CUALQUIER MODIFICACIÓN Y/O MANI- PULACIÓN DEL SILENCIADOR DE ESCAPE.

En caso de realizarse **BELGROVE SP. Z O.O. DECLINA CUALQUIER RESPON- SABILIDAD** que pueda derivar de vicios, defectos y mal funcionamiento del producto manipulado y/o modificado.

D

MONTAGEANLEITUNGEN

BESTANDTEILE-LISTE:
Maßgeblich ist die in diesem Heft enthaltene Komponentenliste und die Zeichnung des Produktes.

VORSICHTSMASSNAHMEN:
Bitte vergewissern Sie sich vor jeder Benutzung , daß die Oberflächentemperatur der Auspuffanlage keine Gefahr für den Benutzer bzw. für die nicht hitzebeständigen Teile (Verkleidungen, Leitungen, Ummantelungen usw.) darstellt.

MONTAGE:

⚠ **Klopfen sie die verbindungsrohre gegebenenfalls mit einem gummihammer in die richtige position.**

⚠ **Wir empfehlen, dass die montage mit der hilfe von spezialisten durchgeführt wird.**

Referenzbilder [[von - bis]]

01. Entfernen Sie die Verkleidung/en. [[01 - 09]]

02. Das/die Hitzeschild/er ausbauen. [[10]]

03. Die Lambda-Sonde/n abmontieren. [[11]]

04. Die komplette Original-Auspuffanlage abmontieren. [[12 - 14]]

05. Überprüfung des einwandfreien sauberen in gutem Zustandes der Verbindungsflächen.

06. Befestigen Sie den/die Flansch/e in der richtigen Position, indem Sie die Dichtung/en und die Buchse/n (falls vorhanden) ausrichten und darauf achten, dass die Muttern an den Bolzen noch nicht ganz angezogen werden. So können Sie das Spiel zwischen dem Flansch und den Befestigungsbolzen für die korrekte Ausrichtung bei der finalen Montage ausnutzen. Bitte verwenden Sie neue Original-Dichtungen. [[15]]

07. Die Primär-Auspuffkrümmer montieren, auf richtige Ausrichtung prüfen und durch die beigefügten Federn an den Flanschen befestigen. Verwende die originalen Krümmer/Zylinderdichtungen; Wenn die Dichtungen beschädigt sind, ersetze Sie durch neue [[16 - 17]]

08. Schiebe den/die LeoVince Verbindungsrohr auf das/die vorherige/n Verbindungsrohr/e. [[18]]

09. Montieren Sie die/den Halterung/en. [[19 or 22 - 23]]

10. Schiebe den/die LeoVince Verbindungsrohr auf das/die vorherige/n Verbindungsrohr/e. [[20 - 21 or 24 - 25]]

11. Montieren Sie die/den Halterung/en. [[26 - 27 or 28 or 29 - 32]]

12. Den/die LeoVince Schalldämpfer befestigen. [[33 - 34 or 35 - 37 or 38 - 40]]

13. Befestigen Sie die Teile mit der/den Feder/n oder Klammer/n, falls vorhanden. [[40 - 42]]

14. Das/die Hitzeschild/er befestigen. [[43]]

15. Die Lambda-Sonde/n (und/oder die Lambda Schraube/n) an der dafür vorgesehenen Position an die LeoVince Auspuffanlage anschließen. [[44]]

16. Montieren Sie die/den Halterung/en an das Fahrzeug. [[45 - 47]]

17. Bauen Sie alle erforderlichen Originalteile, die zuvor entfernt wurden, in umgekehrter Reihenfolge wieder an.

18. Prüfen Sie die korrekte Ausrichtung aller Komponenten und ob alle Schrauben ausreichend festgezogen sind. Starten Sie anschließend den Motor, warten Sie einige Minuten bis die Betriebstemperatur erreicht ist und stellen Sie sicher, dass nirgendwo Abgase austreten.

ZUR BEACHTUNG:
Während der ersten gefahrenen km fährt sich die gesamte Auspuffanlage ein und es ist möglich, daß sich minimale Gasaustritte bemerkbar machen. Nach etwa 100 km Fahrt müssen alle Schrauben überprüft werden und ggf nachgezogen werden.
Es ist normal, dass nach der ersten Benutzung weißer Rauch aus dem Auspuff kommt, auch wenn der Motor abgestellt wurde.

EINSTELLUNG:
Die Vergasereinstellung bei der Montage dieses Schalldämpfers wurde im LeoVince-Werk auf einem elektronischen Prüfstand mit einem Fahrzeug in perfektem Benutzungszustand und mit der vom Werk vorgesehenen Regulierung vorgenommen.

WARTUNG:
Bitte überprüfen Sie in regelmäßigen Abständen die Anschlüsse des Schalldämpfers und alle verschleißanfälligen Elemente (Schalldämmungsmaterial, Dicthungen u. andere Gummiteile) und die von Zeit zu Zeit austauschen. Zur Reinigung des Schalldämpfers Benzin, Gasöl oder Alkohol benutzen. Keine Lösemittel verwenden. Eine eventuelle Verfärbung des Schalldämpfers kann beim normalen Gebrauch auftreten und ist kein Grund zur Reklamation.

VERBOTEN IST JEGLICHE VERÄNDERUNG BZW. Eingriffe am Auspuff-Schalldämpfer: bei Zuwiderhandlung lehnt Belgrove Sp. z o.o. jegliche Verantwortung infolge von Schäden, Defekten und mangelnder Funktionsfähigkeit des veränderten Produktes ab.

BELGROVE SP. Z O.O. JEGLICHE VERANTWORTUNG infolge von Schäden, Defekten und mangelnder Funktionsfähigkeit des veränderten Produktes ab.

NOTE - NOTES - REMARQUES - ANMERKUNGEN - NOTAS

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